



## BLADES FOR WOOD & WOOD BASED MATERIALS

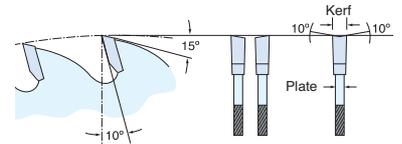
### Less teeth (GP)

- Preferred for ripping along the grain of hard and softwood and other wood based material.
- Coarser finish.
- Faster feed rate.

### More teeth (CM, TR, FT)

- Preferred for cutting across grain of hard and softwood.
- Finer finish.
- Slower feed rate.

### ALTERNATE TOP BEVEL



\*\* For plunge saw (+5° hook).  
GP blades have +15° hook.

**TCT**  
TUNGSTEN  
CARBIDE  
TIPPED

The WAVEFORM range of sawblades are designed for demanding professional and industrial applications.

- Micro-granular Carbide Tips are used to give long lasting performance in a wide range of materials and to provide the maximum number of re-sharpenings.
- Bore sizes are offered in standard 16, 20 and 30mm sizes, but can be reamed to suit specific requirements.

## UNIVERSAL RIP BLADES



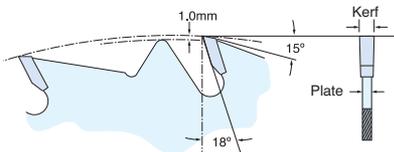
### Coarse finish

For ripping applications on saw benches for cutting along the grain. Chip limiter design for anti-kick back and cooling slots for continuous use.



Blade Type	Quick Selector No.	Dia. mm	inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	25	250	10	24	30	3.2	2.2	RP/250X24X30	£57.60
●	29	300	12	24	30	3.2	2.5	RP/300X24X30	£64.47
●	31	315	12-1/2	24	30	3.2	2.2	RP/315X24X30	£68.80

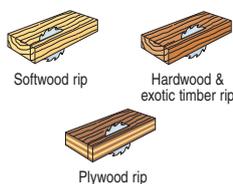
### FLAT TOOTH FORM



## COLOUR CODE KEY

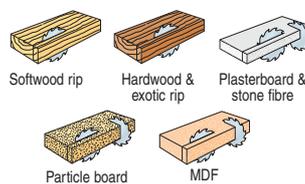
### UNIVERSAL RIP (RP)

- Coarse finish suitable for: ripping of softwood, hardwood, plywood and exotic timber.



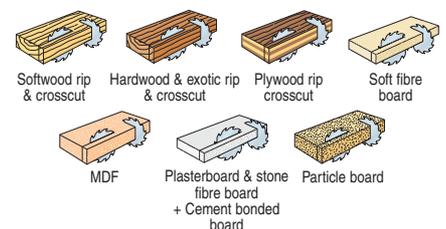
### GENERAL PURPOSE (GP)

- Medium/coarse finish suitable for: ripping of softwood, hardwood, fibre board, plasterboard, cement bonded board and exotic timber.



### COMBINATION (CM)

- Medium finish suitable for: softwood, hardwood, plywood, soft fibre board, exotic timber, cement bonded board and plasterboard.



Colour label denotes blade group for easy selection of blades for correct finish on material and type of sawing machine used.

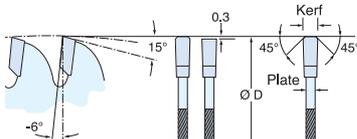
# ALUMINIUM/PLASTIC BLADES



**Fine finish**  
For non-ferrous metals or plastics. These blades have a negative hook angle.

⚠ Use a wax lubricant.

## TRIPLE CHIP TOOTH FORM



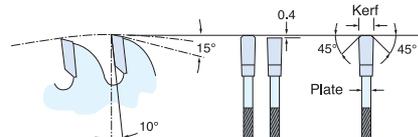
Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	7	160	6-1/4	48	20	2.8	2.2	AP/160X48X20	£64.27
●	15	190	7-1/2	60	30	2.8	2.2	AP/190X60X30	£86.14
●	C19	216	8-1/2	64	30	2.8	2.2	AP/216X64X30	£88.37
●	21	230	9	60	30	2.8	2.2	AP/230X60X30 +	£91.44
●	25	250	10	80	30	3.2	2.6	AP/250X80X30	£106.48
●	29	300	12	96	30	3.2	2.6	AP/300X96X30	£122.86

# PANEL TRIMMING BLADES



**Super fine finish**  
For super fine trimming of panels. These blades have a triple chip tooth design with a positive hook for super fine finish.

## TRIPLE CHIP TOOTH FORM



\*\* For plunge saw (+4° hook).  
\* PT/220 for use on wall saws.



Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
●	7	160	6-1/4	48	20	2.6	1.6	PT/160X48X20	£65.46
●	7.1	160	6-1/4	48	20	2.2	1.6	PT/160X48X20A **	£52.45
●	15	190	7-1/2	60	30	2.8	1.8	PT/190X60X30	£78.18
●	20	220	8-5/8	64	30	3.0	2.0	PT/220X64X30 *	£87.40
●	25	250	10	80	30	3.2	2.2	PT/250X80X30	£100.36
●	29	300	12	96	30	3.2	2.2	PT/300X96X30	£108.78

See Industrial Tooling catalogue for larger selection of blades (Ref. CAT/IT).

# PROFESSIONAL SAWBLADE BUSHING WASHERS (REDUCING RINGS)

- Accurately machined with reamed bores and splined outside edges for a precision fit into the blade bore of Trend Professional 'Waveform' sawblades only.
- Extra care must be taken when mounting sawblades onto a saw machine spindle when using bushing washers.
- Only for use with Trend Professional 'Waveform' and Industrial Sawblades.

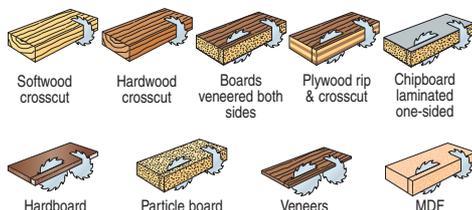


⚠ Bushing washers supplied to reduce bore diameter for certain makes and models of saw. Bushing washers must be pressed or glued into blade body of Trend 'Waveform' sawblades only. Loose bushing washers/rings must not be used.

Outside Dia. mm (OD)	Inside Dia. mm (ID)	Thickness mm	Product Ref.	Price	Outside Dia. mm (OD)	Inside Dia. mm (ID)	Thickness mm	Product Ref.	Price
15.9 (5/8")	12.7 (1/2")	1.8	BW1	£3.97	30	15.9 (5/8")	1.4	BW6	£3.97
20	12.7 (1/2")	1.8	BW27	£3.97	30	16	1.8	BW45	£3.97
20	15	1.8	BW11	£3.97	30	18	1.8	BW25	£3.97
20	16	1.8	BW17	£3.97	30	19.1 (3/4")	1.8	BW16	£3.97
25	15	1.8	BW23	£3.97	30	20	1.8	BW15	£3.97
25	15.9 (5/8")	1.8	BW3	£3.97	30	25	1.4	BW12	£3.97
25	19.1 (3/4")	1.8	BW5	£3.97	30	25.4 (1")	1.4	BW14	£3.97
25	20	1.8	BW4	£3.97	31.8 (1-1/4")	30	1.8	BW20	£3.97
25.4 (1")	19.1 (3/4")	1.8	BW2	£3.97	32	30	1.8	BW29	£3.97
30	12.7 (1/2")	1.8	BW34	£3.97	32	25	1.8	BW30	£3.97
30	15	1.8	BW24	£3.97					

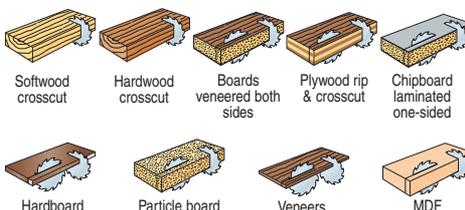
## TRIMMING/CROSSCUT (TR)

● **Fine finish** suitable for: softwood, hardwood, plywood, double-sided veneer board, single-sided plastic laminate boards, MDF, particle board and hardboards.



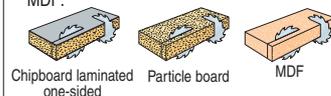
## FINE TRIM/FINISHING (FT)

● **Extra fine finish** suitable for: hardwood, softwood, double-sided veneer board, single-sided laminate materials, exotic timber, MDF, particle board and hardboards.



## PANEL TRIMMING (PT)

● **Super fine finish** suitable for: particle boards with plastic laminate on one side and MDF.



## ALUMINIUM/PLASTIC (AP)

● **Fine finish** suitable for: non-ferrous metals and plastics.

