# PROFESSIONAL SAWBLADES





Specially designed sawblades for demanding professional and industrial applications.

- Micro-granular Carbide Tips give long lasting performance in a wide range of materials and provide the maximum number of re-sharpenings.
- The blades are laser cut from hardened, chrome alloyed steel plate and the reamed bore ensures precise balance and fit to spindle. Body tempered and roller tensioned to maintain trueness.
- Bore sizes are offered in standard 16, 20 and 30mm sizes but can be reamed to suit specific sizes.

## **COLOUR CODE KEY**

### **UNIVERSAL RIP (RP)**

Coarse finish suitable for: ripping of softwood, hardwood, plywood and exotic timber.

### **GENERAL PURPOSE (GP)**

 Medium/coarse finish suitable for: ripping of softwood, hardwood, fibre board, plasterboard, cement bonded board and exotic timber.

### **COMBINATION (CM)**

 Medium finish suitable for: softwood, hardwood, plywood, soft fibre board, exotic timber, cement bonded board and plasterboard.

### **PANEL TRIMMING (PT)**

Super fine finish suitable for: hardwood, particle boards with plastic laminates on one side and MDF.

### TRIMMING / CROSSCUT (TR)

 Medium/fine finish suitable for: softwood, hardwood, plywood, double-sided veneer board, single-sided plastic laminate boards, MDF, particle board and hardboards.

### FINE TRIM / FINISHING (FT)

Extra fine finish suitable for: hardwood, softwood, exotic timber, double-sided veneer board, single-sided laminate materials, MDF, particle board and hardboards.

ALTERNATE TOP BEVEL

# **WOOD & WOOD BASED**

Blade

Quick

Selector Dia.

### ess teeth (GP)

- Preferred for ripping along the grain of hard and softwood and wood based material.
- Coarser finish, faster feed rate.

### More teeth (CM, TR, FT)

- Preferred for cutting across grain of hard and softwood.
- Finer finish, slower feed rate.
- \*\* For plunge saw (+5° hook). GP blades have +15° hook.



Туре	No.	mm	Nom	Teeth	mm	mm	mm	Product Ref.	Price
	7	160	6-1/4	24	20	2.6	1.6	CM/160X24X20 +	£44.24
0	7	160	6-1/4	48	20	2.6	1.6	FT/160X48X20 +	£63.59
0	7.1	160	6-1/4	48	20	2.2	1.6	FT/160X48X20A **	£45.85
0	8B.1	165	6-1/2	48	20	2.2	1.6	FT/165X48X20 **	£51.58
	15	190	7-1/2	24	30	2.8	1.8	GP/190X24X30 +	£45.96
	15	190	7-1/2	36	30	2.8	1.8	CM/190X36X30 +	£54.96
	16	200	8	48	30	3.0	2.0	TR/200X48X30 +	£67.02
	21	230	9	40	30	3.0	2.0	CM/230X40X30 +	£68.19
	25	250	10	60	30	3.2	2.2	TR/250X60X30 +	£89.41
0	25	250	10	80	30	3.2	2.2	FT/250X80X30 +	£102.20
	29	300	12	48	30	3.2	2.2	CM/300X48X30 +	£80.86
	29	300	12	60	30	3.2	2.2	TR/300X60X30 +	£92.16
0	29	300	12	96	30	3.2	2.2	FT/300X96X30 +	£116.70
	32	350	14	42	30	3.5	2.5	GP/350X42X30 +	£87.46
	32	350	14	54	30	3.5	2.5	CM/350X54X30 +	£99.69
0	32	350	14	108	30	3.5	2.5	FT/350X108X30 +	£140.74
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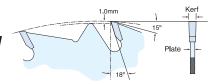
inch No. of Bore Kerf Plate

# **UNIVERSAL RIP**

### Coarse finish

For ripping applications on saw benches for cutting along the grain. Chip limiter design for anti-kick back & cooling slots for continuous use.

### FLAT TOOTH FORM





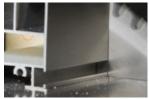
Blade Type	Quick Selector No.	Dia. mm	Dia. inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
	25	250	10	24	30	3.2	2.2	RP/250X24X30 +	£62.94
	29	300	12	24	30	3.2	2.5	RP/300X24X30 +	£70.44
	31	315	12-1/2	24	30	3.2	2.2	RP/315X24X30 +	£75.18

# Use a wax lubricant.

# **ALUMINIUM/PLASTIC**

### Fine finish

For non-ferrous metals or plastics. These blades have a negative hook angle.



# TRIPLE CHIP TOOTH FORM

	Quick		Dia	Dia.		→1 i-			WA WA	<i>W</i>
	Blade Type	Selector No.	Dia. mm	inch Nom	No. of Teeth	Bore mm	Kerf mm	Plate mm	Product Ref.	Price
ı		7	160	6-1/4	48	20	2.8	2.2	AP/160X48X20 +	£70.24
ı		15	190	7-1/2	60	30	2.8	2.2	AP/190X60X30 +	£94.12
ı		25	250	10	80	30	3.2	2.6	AP/250X80X30 +	£116.35
ı		29	300	12	96	30	3.2	2.6	AP/300X96X30 +	£134.26