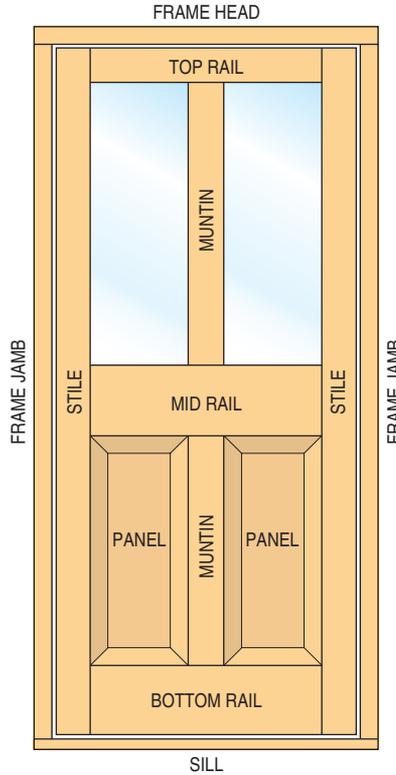


Timber door tooling with the following features:

- Suitable for 44mm or 57mm thick doors.
- Will produce 12mm, 1/2" or a 15mm thick tenon.
- Standard ovolo profile on stile and rail.
- Produces 15mm rebate depth in stile.
- Requires mortise hole in separate operation.
- See page 48 for door frame tooling.

Complete set of 10 tools with 30mm bore (or 1-1/4") including spacers and setting gauge.

Product Ref **Bore**
IT/MWS/SET051 **30mm**
IT/MWS/SET057 **1-1/4"**



Step 1 Tenon Tools for 100mm Stile

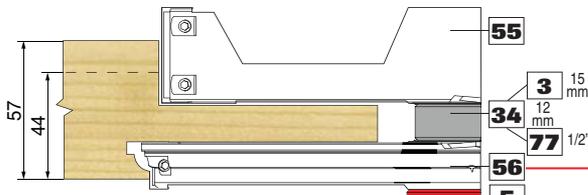


Image shown at 65%

Recommended Speed
3,500 - 4,500 RPM

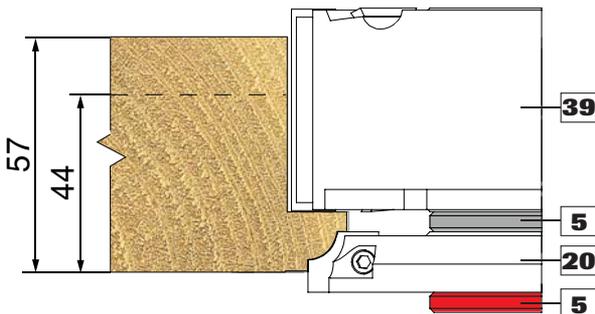
3 options for tenon thickness

Tools/Spacers			Replacement Knives			
Item No	Product Ref. 30mm (1-1/4")	Description	Size	Product Ref	Size	Product Ref
55	IT/71054551(7)	Tenon Head	40x12x1.5	IT/3000528/10	14x14x2.0	IT/3008503/10
3	IT/1920541(7)	Spacer		N/A		
34	IT/1920471(7)	Spacer		N/A		
77	IT/1920871(7)	Spacer		N/A		
56	IT/71054561(7)	Ovolo Head	20x23x2.0	IT/3108567	14x14x2.0	IT/3008503/10
5	IT/1920061(7)	Spacer		N/A		

Replacement knives with a /10 are sold in packs of 10.

Alternative profile styles, see pages 41 - 43.

Step 2 Stile Profile



Recommended Speed
5,500 - 6,500 RPM

Tools/Spacers			Replacement Knives			
Item No	Product Ref. 30mm (1-1/4")	Description	Size	Product Ref	Size	Product Ref
39	IT/71054391(7)	Rebate Head	60x12x1.5	IT/3000531/10	14x14x2.0	IT/3008503/10
5	IT/1920061(7)	Spacer		N/A		
20	IT/71054201(7)	Ovolo Head	15x20x2.0	IT/3108627	-	-

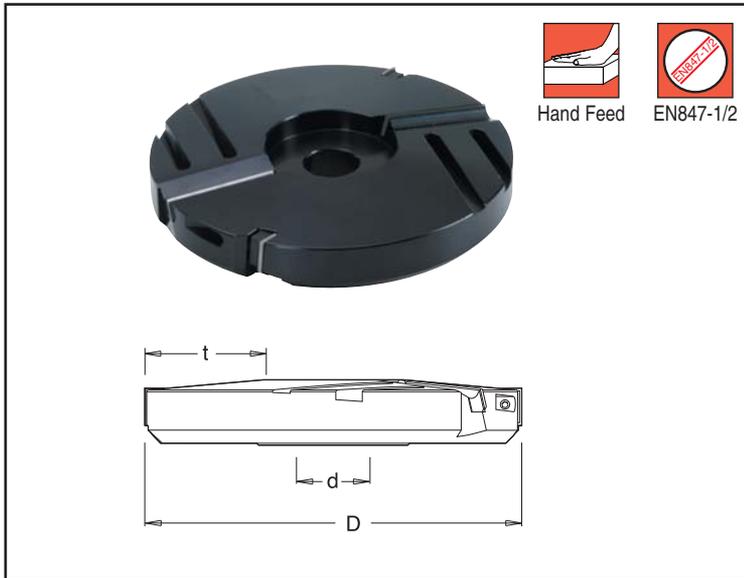
Replacement knives with a /10 are sold in packs of 10.

Alternative profile styles, see pages 41 - 43.



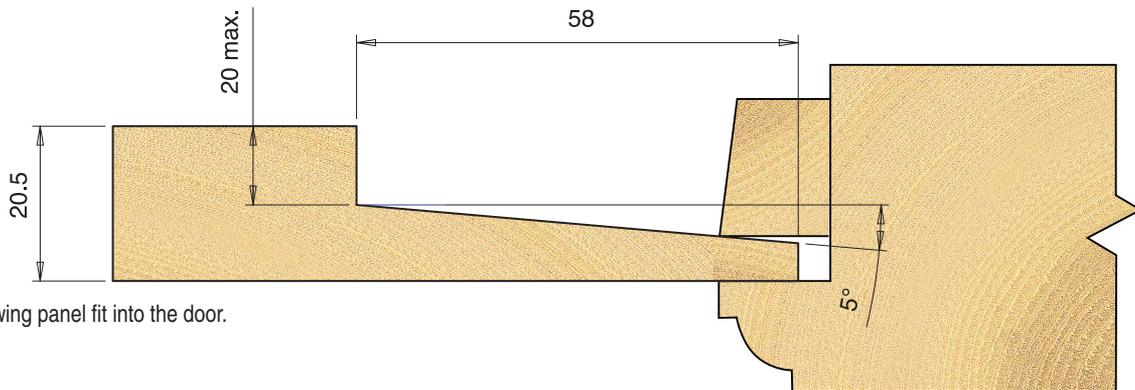
Disposable Insert Panel Raising Cutterhead

Cutterhead in hard wearing aluminium, complete with two disposable tungsten carbide knives and two scribes. Suitable for producing raised panel profiles in softwood, hardwood and man-made boards on a spindle moulder.



Recommended Speed
3,800 - 6,500 RPM

ϕD	Product Ref.	Teeth	ϕd	Max. t
200	IT/751 010 1	2+2	30	58
200	IT/751 010 7	2+2	1 1/4"	58



Example showing panel fit into the door.

Spare Parts

Description	Product Ref.	Size
T.C. Blade	IT/3107220/10	20x12x1.5
	IT/3000531/10	60x12x1.5
Wedge	IT/1990327	L = 17
	IT/1990335	L = 58
Set Screw	IT/1930265	M6x16
Hex Key	IT/1940035	S3
	IT/1940200	S4

Blades sold in packs of ten.

