

WINDOW SILL TOOLING

Sub Sill



Three tools required:

1. Rebate Block No. 46
Product Ref. IT/71054461(7).
2. Sill Block
Product Ref. IT/7107081(7).
3. Radius (capillary) Block R4,
Product Ref. IT/7210311(7).

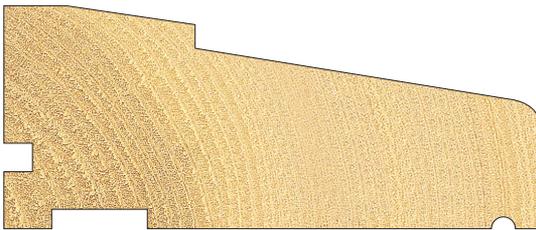
Plant on Sill



Three tools required:

1. Rebate Block No. 46
Product Ref. IT/71054461(7).
2. Sill Block
Product Ref. IT/7107081(7).
3. Radius (capillary) Block R4,
Product Ref. IT/7210311(7).

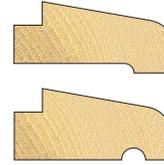
Sliding Box (SBXS) Window Sill



Four tools required:

1. Rebate Block No. 46
Product Ref. IT/71054461(7).
2. Sill Block
Product Ref. IT/7107081(7).
3. Radius (capillary) Block R4,
Product Ref. IT/7210311(7).
4. Grooving Block No. 48 (10mm
- can be dependent on window
board size).
Product Ref. IT/71054481(7).

Window Head Drips



Three tools required:

1. Rebate Block No. 46
Ref. IT/71054461(7).
2. Sill Block
Product Ref.
IT/7107081(7).
3. Radius (capillary)
Block R4
Product Ref.
IT/7210311(7).

Door Frame Sill



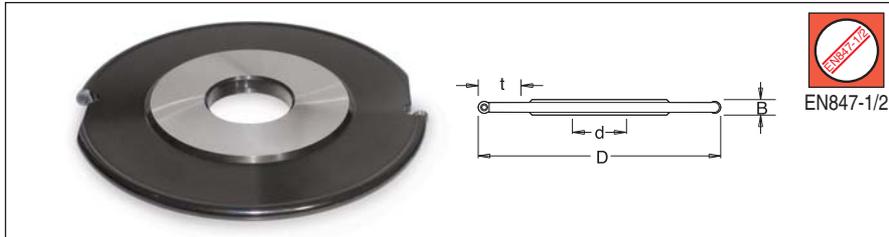
Four tools required:

1. Rebate Block No. 46
Product Ref. IT/71054461(7).
2. Sill Block Product Ref. IT/7107081(7).
3. Radius (capillary) Block R4
Product Ref. IT/7210311(7).
4. Grooving Block (dependent on type of
threshold being used).

See below and pages 44 and 45 for prices.

Disposable Insert Radius Profile Cutter Blocks

Cutterhead bodies in steel, complete with disposable tungsten carbide knives. Suitable for producing various radii coves or rule joints in softwood, hardwood and man-made boards on a spindle moulder. All cutterheads can be used with a 120mm bearing for cutting uniform depth profiles.



ØD	B	Product Ref.	Z	R	Ød	Max. t
128	8	IT/7210311	Z2	4	30	29
128	8	IT/7210317	Z2	4	1-1/4"	29

Spare Parts

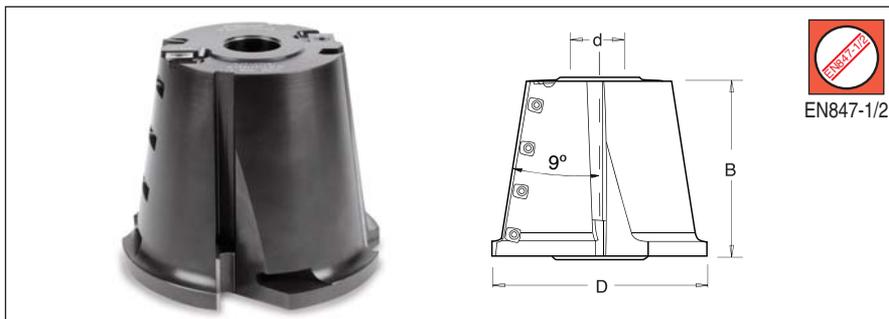
Description	Product Ref.	Size
Knives	IT/3000402	R = 4
Torx® Screw	IT/1934250	M3x8
Torx Key®	IT/1941100	T9



Maximum Speed
10,600 RPM

Disposable Insert 9 Degree Sill Block

Hard wearing alloy body complete with two disposable carbide straight knives, 8mm radius knives and scribes. Suitable for producing 9 degrees sills in softwood and hardwood on a spindle moulder.



ØD	B	Product Ref.	Z,V	Ød
150	121	IT/7107081	Z2 + 2,V2	30
150	121	IT/7107087	Z2 + 2,V2	1-1/4"

Spare Parts

Description	Product Ref.	Size
T.C. Blade	IT/3000406 IT/3108524 IT/3008503/10	120x13x2.2 R8 14x14x2.0
Wedge	IT/1990338 IT/1990466	L = 110 L = 24
Set Screw	IT/1930265	M6x16
Hex Key	IT/1940035	S3
Torx® Screw	IT/1933700	M5x6.3
Torx® Key	IT/1941060	T20

Replacement knives with a /10 are sold in packs of 10.



Maximum Speed
9,000 RPM

JIGS & ACCESSORIES

Espagnolette Routing Jig A



This jig enables any 1/2" capacity router to rout the 12mm mortise to accept an Espagnolette lock. Constructed from 10mm solid laminate with integral steel clamp. It clamps to the sash and repeated passes are taken to reach the depth required. A 30mm guide bush and 12mm cutter are required.

Product Ref. IT/MWS/JIG/A

Trickle Vent Routing Jig B



This jig enables any 1/2" capacity router to rout the 12mm slot to accept the Trickle Vent. Constructed from 10mm solid laminate with integral steel clamp. It clamps to the head and repeated passes are taken to reach the depth required. A 30mm guide bush and 12mm cutter are required.

Product Ref. IT/MWS/JIG/B

SBXS Pulley Wheel Jig C



This jig enables any 1/2" capacity router to rout out the hole and face plate recess for sliding box sash pulley wheels. Constructed from 10mm solid laminate with integral steel clamp. It clamps to the pulley stile and repeated passes are taken to reach the depth required. The jig comes complete with the Square Pulley Template. The Round Pulley Template is available as an optional accessory. A 30mm guide bush and 12mm cutter are required.

Product Ref. IT/MWS/JIG/C



Square Pulley Template (included in kit)

Product Ref. IT/MWS/JIG/C1



Round Pulley Template (sold as accessory)

Product Ref. IT/MWS/JIG/C2

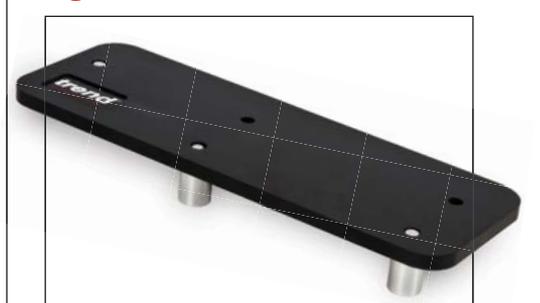
SBXS Weight Pocket Jig D



This jig enables any 1/2" capacity router to rout out the pocket in the sliding box sash pulley stiles. Constructed from 10mm solid laminate with integral steel clamp. It clamps to the pulley stile and repeated passes are taken to reach the depth required. The same jig will also rout out a rebate for the pocket to locate into. A 30mm guide bush and 12mm cutter are required.

Product Ref. IT/MWS/JIG/D

Spelch Block Hole Location Jig E



This jig enables any drill to machine the holes in a spelch block for use on a spindle moulder when tenoning. The holes are correctly spaced to suit the M8 holes on the TSM100 tenoning fence and give the correct timber depth to prevent breakout when producing slots and tenons.

Product Ref. IT/MWS/JIG/E

