

**fig.1**

Item	Part No.	Description
1	GSM610.S	Grub Screw M6 x 10mm
2	PDM155B-1-02	Rack, Collar
3	PDM260F-1-18	Gear, Helical
4	PDM170F-1-04	Crank
6	PDM155B-1-06	Table
7	PDM240F-1-07	Clamp, Table
8	PDM170F-1-08	Screw Hex M16 x 20-35mm
9	PDM155B-1-09	Arm, Table (w/Scale)
10	PDM210F-1-10	Base

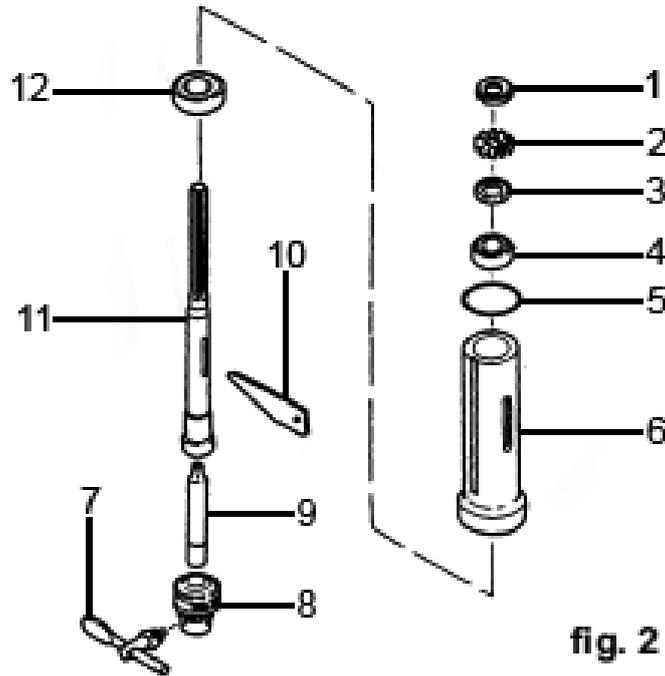
Item	Part No.	Description
11	PDM210F-1-11	Support, Column
12	SS1040.S	Hex Head Set Screw M10 x 40mm
13	GSM1012.S	Grub Screw M10 x 12mm
14	PDM210F-1-14	Column
15	GDM200FX/003	Rack
17	PDM155B-1-17	Support, Table (w/Scale)
18	PDM155B-1-18	Worm Elevation
19	PDM260F-1-16	Pin, Gear

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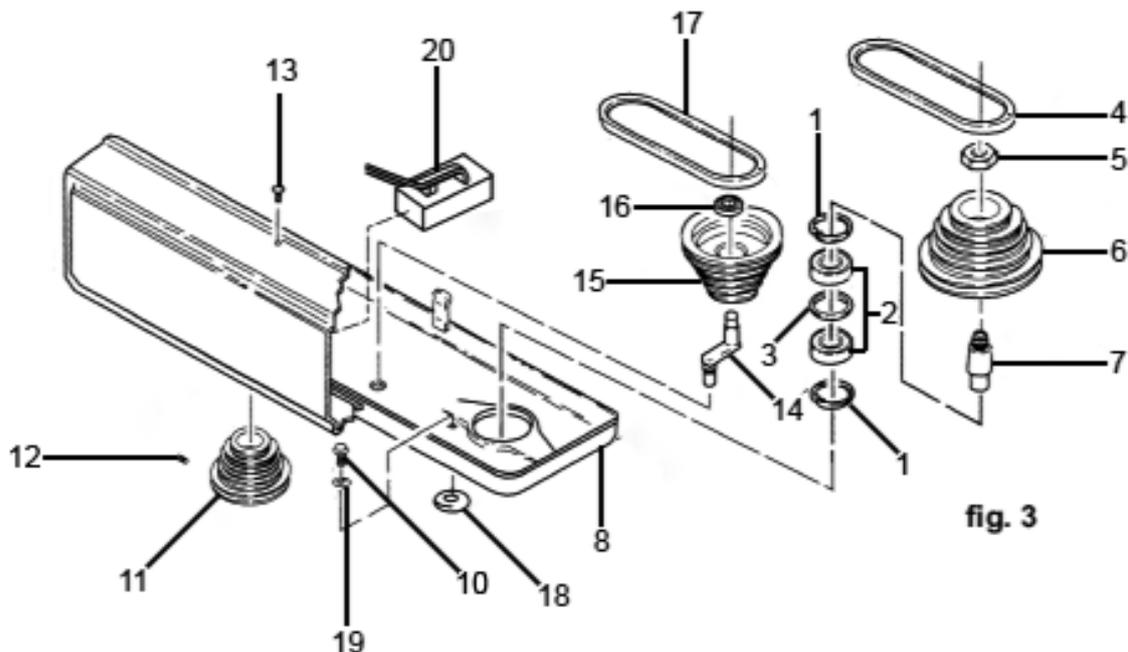
**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Parts Information:  
**Pillar Drill Floor 16-Speed 1610mm Height  
 230V  
 Model No: PDM210F**



Item	Part No.	Description
1	PDM170F-2-01	Nut, Locking
2	PDM170F-2-02	Ring, Locking
3	PDM240F-2-03	Seal Washer, Metal
4	B/6203ZZ	Bearing
5	PDM155B-2-05	Washer, Rubber
6	PDM155B-2-06	Tube Quill / Tube quill (so)

Item	Part No.	Description
7	GDM92B/44	Chuck Key
8	PDM170F-2-08	Chuck
9	PDM170F-2-09	Arbor
10	PDM170F-2-10	Key Drift
11	PDM155B-2-11	Spindle
12	B/6204ZZ	Bearing



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Parts Information:  
**Pillar Drill Floor 16-Speed 1610mm Height  
 230V**  
**Model No: PDM210F**

Item	Part No.	Description
1	PDM155B-3-01	Retaining Ring
2	B/6204ZZ	Bearing
3	PDM155B-3-03	Spacer, Bearing
4	V/M24	V-Belt
5	PDM240F-3-05	Nut, Pulley
6	PDM155B-3-06	Spindle, Pulley
7	PDM155B-3-07	Insert, Pulley
8	PDM155B-3-08	Guard, Pulley
10	PDM260F-3-10	Screw (c/w Washer) M6 x 1.0-1mm
11	PDM170F-3-11	Pulley, Motor

Item	Part No.	Description
12	GSM815.S	Grub Screw M8 x 15mm
13	MSP512.SB	Machine Screw Pan Head Phillips M5 x 12mm Black
14	PDM240F-3-14	Idler Pivot
15	PDM170F-3-15	Pulley, Centre
16	B/6202ZZ	Bearing
17	PDM155B-3-17	V Belt
18	PDM155B-3-18	Washer, Foam
19	PDM155B-3-19	Lock Washer M16
20	PDM.MS	Micro Switch
--	PDM155B-3-12	Knob (Not Shown)

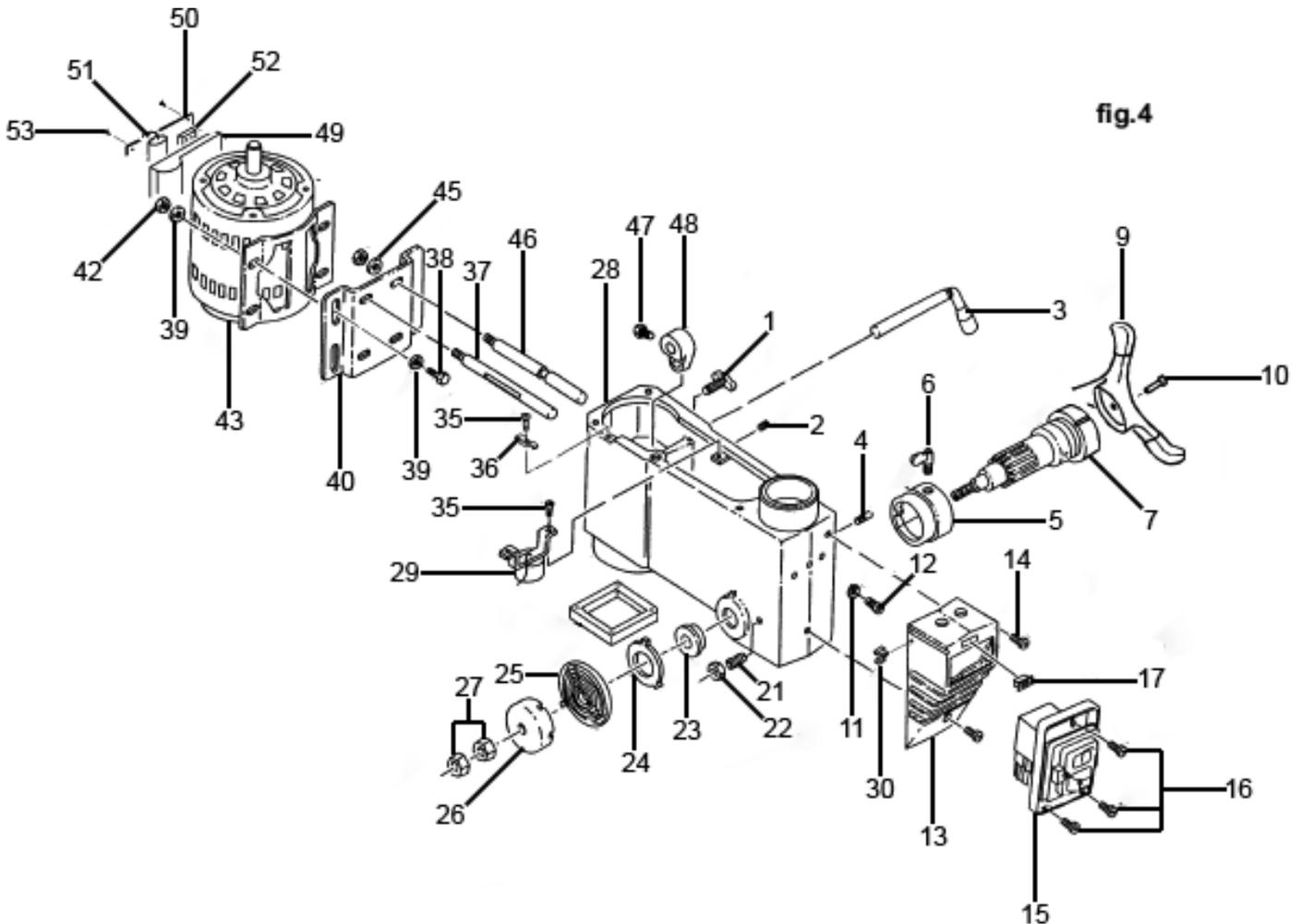


fig.4

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Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR



01284 757500



01284 703534



sales@sealey.co.uk



www.sealey.co.uk



Parts Information:  
**Pillar Drill Floor 16-Speed 1610mm Height  
230V  
Model No: PDM210F**

Item	Part No.	Description
1	PDM170F-4-01	Knob, Motor Adjustment
2	GSM1012.S	Grub Screw M10 x 12mm
3	PDM170F-4-03	Handle, Belt Tension
4	PDM155B-4-04	Pin, Stop
5	PDM260F-4-21	Depth Stop Ring
6	PDM155B-4-06	Lock Depth Screw
7	PDM155B-4-07	Hub
9	PDM155B-4-09	Handle
10	SCB820.SB	Socket Cap Bolt M8 x 20mm Black
11	PDM155B-4-11	Ext Tooth Washer M5, Black
12	MSP58.SB	Machine Screw Pan Head Phillips M5 x 8mm, Black
13	PDM155B-4-13	Housing, Switch
14	MSP516.SB	Pan Head Machine Screw M5 x 16mm, Black
15	PDM170F-4-15	Switch, Power (c/w Cover)
16	PDM260F-4-29	Screw, Pan Head M24 x 1.4-8mm
17	PDM155B-4-17	Light Switch, Rocker
21	PDM155B-4-21	Threaded Bolt M3 x 15mm
22	SN10.SB	Steel Nut M10 Black
23	PDM170F-4-23	Seat, Spring
24	PDM170F-4-24	Retainer, Spring
25	PDM155B-4-25	Torsion Spring
26	PDM170F-4-26	Cap, Spring
27	SN12.SB	Steel Nut M12 Black

Item	Part No.	Description
28	PDM155B-4-28	Head
29	PDM260F-4-48	Socket, Bulb
30	PDM170F-4-29	Chuck Key Clip / Chuck key clip
35	MSP612.SB	Machine Screw Pan Head Phillips M6 x 12mm Black
36	PDM155B-4-36	Cord Clamp
37	PDM155B-4-37	Support, Motor Bracket
38	SS825.SB	Hex Head Set Screw M8 x 25mm Black
39	PDM155B-4-39	Washer
40	PDM170F-4-40	Mount, Motor
42	SN8.SB	Steel Nut M8 Black
43	PDM125B-4-43	Motor
45	PDM170F-4-45	Lock Washer 1/2"
46	PDM155B-4-46	Support, Motor Bracket (B)
47	PDM170F-4-47	Screw Hex Hd M8 x 1.25-16mm
48	PDM260F-4-02	Adjusting Lever
49	PDM155B-4-49	Terminal Box
50	PDM155B-4-50	Cover, Terminal Box
51	PDM155B-4-51	Capacitor
52	PDM155B-4-52	Terminal Block
53	MSP410.SB	Machine Screw Pan Head Phillips M4 x 10mm Black
--	PDM155B-4-29C	Light Cover (Not Shown)
--	DPG99	Drill Press Guard (Not Shown)

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