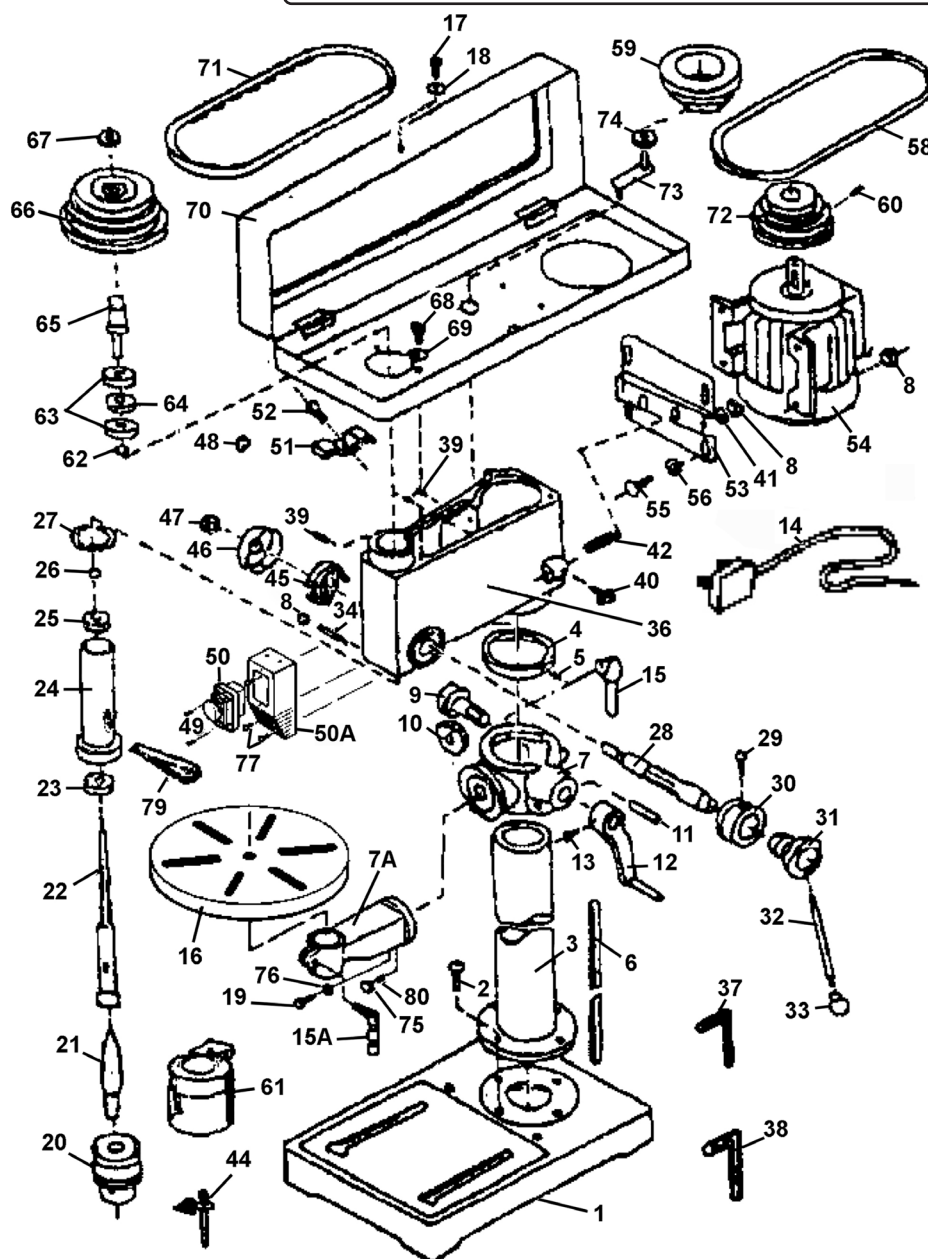


## Parts Information: Bench Mounting Pillar Drill 12-Speed 370W/230V Model No: GDM92B & GDM140F



Item	Part No.	Description
1	GDM92B/01	Base - <b>GDM92B Only</b>
1	GDM140F/01	Base - <b>GDM140F Only</b>
2	GDM92B/02	Bolt M10 x 25mm
3	GDM92B/03	Column Ø55 x 660mm - <b>GDM92B Only</b>
3	GDM140F/03	Column Ø60 x 1330mm - <b>GDM140F Only</b>
4	GDM92B/04	Rack Ring
5	GSM610.S	Grub Screw M6 x 10mm
6	GDM92B/06	Rack
7	GDM92B/07	Table Arm Bracket, Square Slot (75 x 110 x 60mm)

Item	Part No.	Description
7A	GDM92B/07A	Table Arm (150 x 65 x 35mm) (14mm & 12mm Bores)
8	SN8.S	Steel Nut M8
9	GDM92B/09	Worm Gear
10	GDM92B/10	Gear
11	GDM92B/11	Shaft
12	GDM92B/12	Handle
13	GSM610.S	Grub Screw M6 x 10mm
14	GDM92B/14	Plug
15	GDM92B/15	Clamp Bolt

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**IMPORTANT:** No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

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# Parts Information: Bench Mounting Pillar Drill 12-Speed 370W/230V Model No: GDM92B & GDM140F

Item	Part No.	Description
15A	GDM92B/15A	Table Bolt
16	GDM92B/16	Table, Round, (Bottom Fitting Ø17mm Bore) (Ø250 x 27mm)
17	MSP510.S	Machine Screw Pan Head Phillips M5 x 10mm
18	FWM5.S	Flat Washer M5
19	SCB1230.SB	Socket Cap Bolt M12 x 30mm Black
20	GDM92B/20	Chuck B16 3-16mm
21	GDM92B/21	Arbor
22	GDM92B/22	Spindle
23	B/6204-2RS	Bearing 6204-2RS
24	GDM92B/24	Spindle Sleeve
25	B/6201ZZ	Bearing 6201ZZ
26	RE231.V3-06	External Circlip 10.9mm ID
27	GDM92B/27	Rubber Washer M40
28	GDM92B/28	Feed Shaft
29	GDM92B/29	Clamp Bolt
30	GDM92B/30	Scale Ring
31	GDM92B/31	Handle Body
32	GDM92B/32	Handle
33	GDM92B/33	Knob, Plastic, Spherical, Ø28mm, M8 Threaded (F)
34	GDM92B/34	Headless Set Screw
36	GDM92B/36	Body
37	GDM92B/37	Hex Key A
38	GDM92B/38	Hex Key B
39	GSM812.S	Grub Screw M8 x 12mm
40	GDM92B/40	Slide Bar Bolt
41	GDM92B/41	Screw
42	GDM92B/42	Slide Bar
44	GDM92B/44	Chuck Key, T-Shape, 8mm
45	GDM92B/45	Spring
46	GDM92B/46	Spring Seat
47	GDM92B/47	M12 x 1.5mm Fine Pitch Half Nut
48	GDM92B/48	Plastic Jam Nut
49	GDM92B/49	Screw 6 x 1/2" AB Pan Self Tap Supadrive bzp
50	GDM92B/50	Switch, (Front Mount with Emergency Stop)
50A	GDM92B/50A	Switch Housing

Item	Part No.	Description
51	GDM92B/51	Wire Clamp
52	MSP410.S	Machine Screw Pan Head Phillips M4 x 10mm
53	GDM92B/53	Motor Base
54	GDM92B/54	Motor (External 240V 50Hz 370/550W)
55	SS830.S	Hex Head Set Screw M8 x 30mm
56	FWM8.S	Flat Washer M8
58	GDM92B/58	V-Belt K-456
59	GDM92B/59	Centre Pulley
60	GDM92B/60	Headless Set Screw 1/4" UNC x 3/8"
61	DPG99	Drill Press Guard Ø60mm - <b>Please see Catalogue</b>
62	RE231.05	External Circlip 12.8mm ID
63	B/6203ZZ	Bearing 6203ZZ
64	GDM92B/64	Collar
65	GDM92B/65	Drive Sleeve
66	GDM92B/66	Spindle Pulley
67	GDM92B/67	Left Hand Thread Pulley Half Nut M18 x 1.25mm Black
68	MSP612.S	Machine Screw Pan Head Phillips M6 x 12mm
69	FWM6.S	Flat Washer M6
70	GDM92B/70	Pulley Cover
71	GDM92B/71	V-belt K550 (ID-515)
72	GDM92B/72	Motor Pulley
73	GDM92B/73	Centre Shaft
74	B/6202ZZ	Bearing 6202ZZ
75	GDM92B/75	Nut M12 x 1.50mm Metric Fine
76	GDM92B/76	Washers Plain and Spring M12
77	MSP514.S	Machine Screw Pan Head Phillips M5 x 14mm
79	GDM92B/79	Wedge
80	GDM92B/80	Pin
--	GDM92B/28A	Feed Part Assembly (Not Shown)
--	GDM92B/43	Instruction Manual (Not Shown)
--	GDM92B/54-1	Fan cover (Not Shown)
--	GDM92B/54-2	Capacitor Cover (Not Shown)
--	GDM92B.81	Holder for Micro Switch A (Not Shown)
--	GDM92B.82	Holder for Micro Switch B (Not Shown)
--	GDM92B.83	Phillips Bolt M6 x 12mm (Not Shown)

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