

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instruction manual



Wear protective gloves

1. SAFETY

- ❑ **WARNING!** The lathe (not included) is heavy - it is recommended that two persons lift and lower the lathe onto the assembled stand.
- ✓ Avoid trapping hands/fingers beneath the lathe, when lowering onto the stand.
- ✓ Ensure the stand is positioned on firm, level ground (we recommend concrete or a similar hard surface).
- ✓ Ensure the surrounding environment is not conducive to rust. Rust will damage the stand, rendering it structurally unsafe.

2. INTRODUCTION

Suitable for Model no. SM27 metal turning lathe and other similar lathes. Includes suds tray.

3. SPECIFICATION

Model no SM27ST.V2
Weight..... 50kg

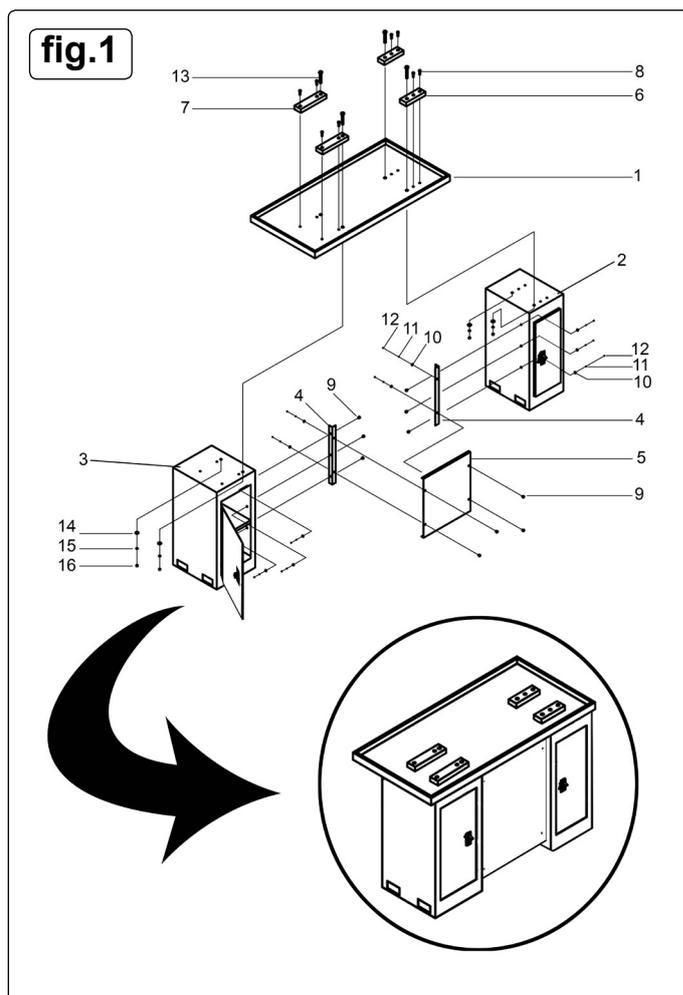
4. CONTENTS

ITEM	DESCRIPTION	QTY
1	SUDS TRAY	1
2	R/H CABINET	1
3	L/H CABINET	1
4	ANGLE BRACKET	2
5	KICK PLATE	1
6	R/H SHIM BLOCK 150mm	2
7	L/H SHIM BLOCK 200mm	2
8	SCREW M6x25	8
9	SCREW M5x12	10
10	Ø5 FLAT WASHER	10
11	Ø5 SPRING WASHER	10
12	M5 HEX NUT	10
13	BOLT M10x100	4
14	Ø10 FLAT WASHER	4
15	Ø10 SPRING WASHER	4
16	M10 HEX NUT	4

5. ASSEMBLY

Note: Assemble with fixings left loose in order to align parts then tighten before use.

- 5.1. Attach the three hole side of the angle brackets (4) to the cabinets (2 & 3) using M5x12 screws (9), Ø5 flat washers (10), Ø5 spring washers (11) and the M5 hex nuts (12).
- 5.2. Attach the kick plate (5) to the two hole side of the angle brackets (4) using M5x12 screws (9), Ø5 flat washers (10), Ø5 spring washers (11) and the M5 hex nuts (12), joining the cabinets (2 & 3) together.
- 5.3. Place the suds tray (1) on top of the cabinets (2 & 3) and align the screw holes.
- 5.4. Align the L/H and R/H shim blocks (6 & 7) over the screw holes in the suds tray (1) and the cabinets (2 & 3). Secure into place using the M6x25 screws (8).



- 5.6. The lathe (not included) is secured to the stand using the M10x100 bolts (13), Ø10 flat washers (14), Ø10 spring washers (15) and the M10 hex nuts (16).

6. MAINTENANCE

- 6.1. Very little maintenance is required, but regular checks should be made to ensure the structural integrity of the stand. The lathe is heavy and should the stand sustain structural damage, it could collapse/overbalance if not properly repaired/replaced.
- 6.2. Periodically check the stand for rust.
- 6.3. Occasionally remove the lathe and check the nuts & screws within the stand. Ensure they are all present, intact and tightened.
- 6.4. Regularly check the stand for dents, distortion and signs of misuse.
- 6.5. For information regarding repairs/replacement contact your authorised Sealey stockist.



Parts support is available for this product. Please email sales@sealey.co.uk or telephone 01284 757500



ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

Note: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

Important: No Liability is accepted for incorrect use of this product.

Warranty: Guarantee is 12 months from purchase date, proof of which is required for any claim.

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