



# 10 DRAWER 1830MM HEAVY-DUTY TOP-CHEST, 15 DRAWER 1845MM HEAVY-DUTY ROLL-CAB

MODEL NO: PTB181510, PTB183015

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instruction manual

## 1. SAFETY

- ❑ **WARNING!** Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when using this roll-cab and top-chest.
- ❑ **WARNING!** Use the roll-cab and top-chest on level and solid ground, preferably concrete.
- ✓ Locate the roll-cab and top-chest in a suitable work area.
- ✓ Keep the work area clean, uncluttered and ensure there is adequate lighting.
- ✓ Keep roll-cab and top-chest clean and tidy in accordance with good workshop practice.
- ✓ Keep children and unauthorised persons away from the work area.
- \* **DO NOT** use this roll-cab and top-chest for any purpose other than that for which it is designed.
- \* **DO NOT** place the roll-cab and top-chest in a damp or wet location or an area where there is condensation.
- \* **DO NOT** clean the roll-cab and top-chest with any solvents which may damage the surfaces or the protective coating.
- \* **DO NOT** move the roll-cab and top-chest with the drawers out. To avoid tipping, open one drawer at a time and close and secure all drawers whilst moving.
- \* **DO NOT** step on the drawers.

## 2. INTRODUCTION

Heavy-duty welded steel construction for strength and durability. Textured powder coat finish which is both solvent and rust resistant. Ball bearing drawer slides provide superior performance and carry heavier loads, double sets on large drawers. All drawers have full width sand blasted aluminium 'Lift & Latch' drawer pulls, making easy-access while preventing inadvertent opening when box is being moved. Heavy-duty exterior handles. Supplied with non-slip drawer liners supplied for all drawers. Gas struts fitted to lid makes opening easy. Integral locking system locks all drawers with the turn of a key. Supplied with two keys. Use with Model No. PTB142511 Roll-cab for the PTB141007 and PTB183015 for the PTB181510 or can both be used as a stand-alone units.

## 3. SPECIFICATION

	PTB183015	PTB181510
Overall Size: (W x D x H)	1845 x 510 x 1125mm	1830 x 500 x 565mm
Medium 1/2 Drawer (x2)	395 x 425 x 58mm	395 x 425 x 58mm
Large 1/2 Drawer (x4)	395 x 425 x 135mm	395 x 425 x 135mm
X-Large 1/2 Drawer (x2)	395 x 425 x 285mm	N/A
Medium Drawer (x1)	820 x 425 x 58mm	N/A
Large Drawer (x3)	820 x 425 x 135mm	N/A
Medium Drawer (x2)	1280 x 425 x 58mm	N/A
Large Drawer (x1)	1280 x 425 x 135mm	825 x 425 x 135mm
Medium Drawer (x3)	N/A	825 x 425 x 58mm



## 4. ASSEMBLY

- ❑ **WARNING!** These cabinets are heavy! Two persons are required to complete the assembly safely.

### 4.1. ROLL-CAB HANDLE INSTALLATION

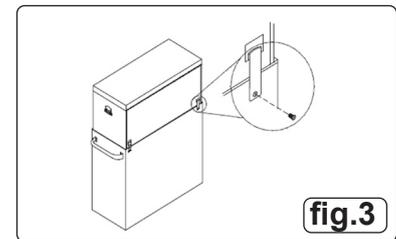
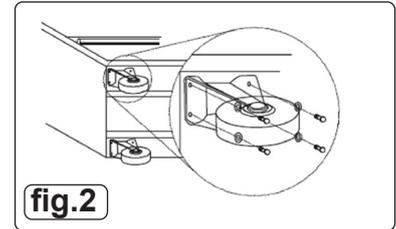
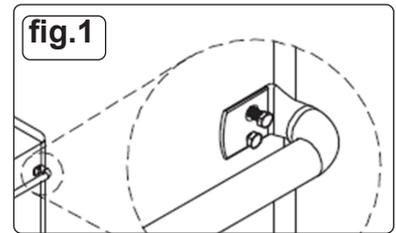
Position the handle over the holes in the roll cab, attach using the M6 x 12mm hex bolts and tighten securely (fig.1). Assembling the handle first will make it easier to handle the roll cab.

### 4.2. CASTOR INSTALLATION

- 4.2.1. Lay the roll cab on its back carefully, protecting it with a soft mat placed on the floor.
- 4.2.2. Position the two rigid wheels in the centre of the roll cab.
- 4.2.3. Insert the M8 x 20mm hex bolts through the washers, then through the brackets and into the base of the roll cab, tightening securely.
- 4.2.4. Repeat with the two swivel castors at each outer end.
- 4.2.5. Stand the roll cab upright carefully.

### 4.3. ROLL- CAB AND TOP CHEST CONNECTION

- 4.3.1. Remove the worktop from the roll-cab.
- 4.3.2. Place the top chest onto the roll-cab.
- 4.3.3. Snap the connectors into the square holes on the back of the top chest (fig.3).
- 4.3.4. Fasten the connectors with the screws provided.



## 5. OPERATION

### 5.1. LIFT LATCH DRAWERS

- 5.1.1. To open: lift the drawer front whilst pulling it out (fig.4).
- 5.1.2. To close: shut the drawer firmly until the latch engages
- 5.1.3. If the drawer does not latch, the hook (fig.4) may be misaligned or binding. Bend the hook gently until it is parallel to the drawer edge and engages when closed

### 5.2. TO REMOVE DRAWERS

- 5.1.4. Pull drawer out almost fully.
- 5.1.5. Locate the black locking levers (figs. 5 & 6).
- 5.1.6. Facing the drawer; lift one lever up (fig.5), and push the other lever down (fig.6).
- 5.1.7. With both levers held in this position, the drawer can be pulled out from the slides.

### 5.2. TO REPLACE DRAWERS

- 5.2.1. Extend the drawer runners from the cabinet.
- 5.2.2. Engage the slides on either side of the drawer carefully into the runners.
- 5.2.3. Push the drawer closed squarely until the drawer is closed fully, engaging the locking levers as it goes.

## 6. MAINTENANCE

- 6.1. Lubricate the drawer slides sparingly every six month.
- 6.2. Clean the metalwork periodically with warm water and a mild detergent.
- 6.3. Car wax may be used to restore the shine to the paintwork.
- 6.4. Stubborn grease and oil marks can be removed by using a non-abrasive cleaner.

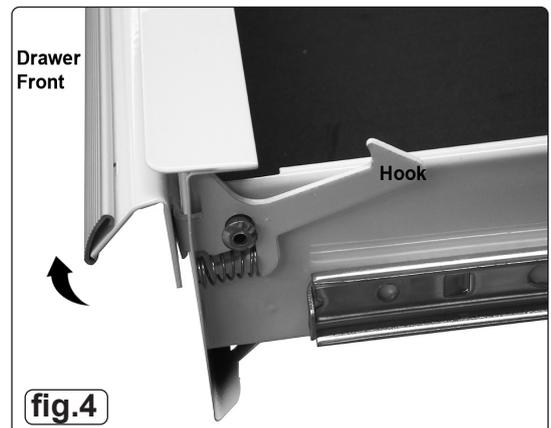


fig.4



fig.5



fig.6



### ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.



**Note:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. Please note that other versions of this product are available. If you require documentation for alternative versions, please email or call our technical team on [technical@sealey.co.uk](mailto:technical@sealey.co.uk) or 01284 757505.

**Important:** No Liability is accepted for incorrect use of this product.

**Warranty:** Guarantee is 12 months from purchase date, proof of which is required for any claim.

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