



INSTRUCTIONS FOR  
**GALVANIZED STEEL SHED**  
**1.5 x 0.8 x 1.5M**  
 MODEL NO: **GSS150815G**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instruction manual



Wear eye protection



Wear safety footwear



Wear gloves

### 1. SAFETY

- WARNING!** Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when building this shed.
  - ✓ Keep the work area clean, uncluttered and ensure there is adequate lighting.
  - ✓ Keep children and unauthorised persons away from the working area.
  - ✗ **DO NOT** use the shed for any purpose other than that for which it is designed.
  - ✓ Use appropriate safety clothing including eye protection.
  - ✗ **DO NOT** attempt to assemble in windy weather.
- Note:** The assembly of this product will require assistance.

### 2. INTRODUCTION

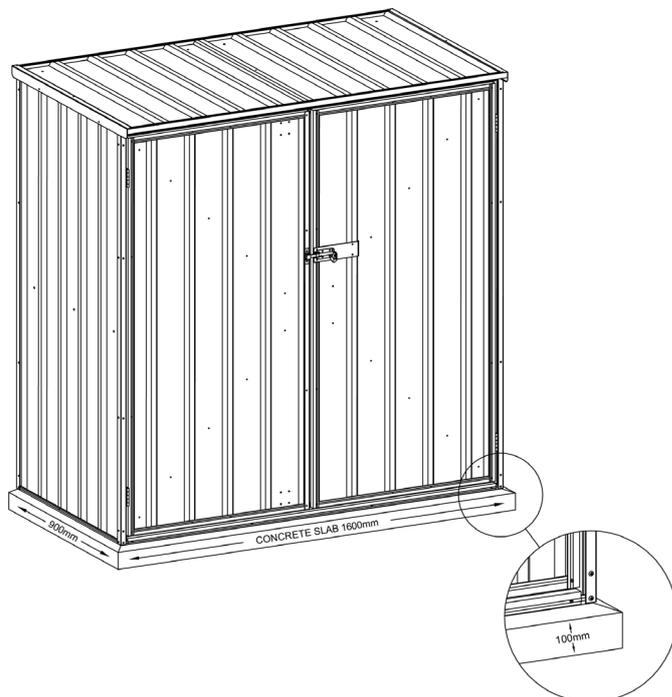
Galvanized steel panels easily assembled to form rigid and secure structure. Flat roof and double doors, secured by cross bolt and eyelet which will accept a padlock (not included) for additional security. Supplied with bolt down fixing kits.

### 3. SPECIFICATION

Model no: ..... GSS150815G  
 Colour: ..... green  
 Roof type: ..... flat  
 Doors: ..... 2  
 Overall size (W x D x H\*): ..... 1500 x 800 x 1500mm  
 Note: \*minimum wall height

### 4. CONCRETE PLINTH

Please ensure that your site is level. It is recommended that your slab is 100mm thick and you use builders plastic and F52 reinforcing mesh. We recommend that you make your slab 100mm bigger than the base dimensions of your shed. This will allow for a 50mm edge around your shed. We recommend that you slope the 50mm edges downward by 10 mm so that rain water will drain away from your shed.



Tools Required:



**Electric Drill**



**Cordless Drill**



**Measuring Tape**



**Phillips Head  
Screw Driver**



**10 mm Masonry  
Drill Bit**



**Pop Rivet Gun**



**Rubber Mallet**



**Sturdy Ladder  
(two if possible)**



**Shifting Spanner**



**3mm Steel  
Drill Bit**



**4mm Steel  
Drill Bit**



**8mm Steel  
Drill Bit**



**Builders Pencil**



**Gloves**



**Protective Eyewear**

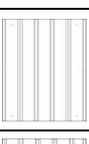
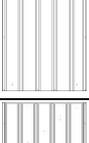


**Saw horse**

## 5. ASSEMBLY

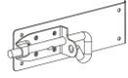
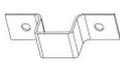
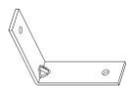
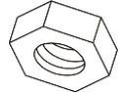
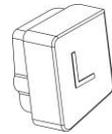
Step 1 : Check all parts against the component list

Lay out all parts with number facing outwards and check off against parts list

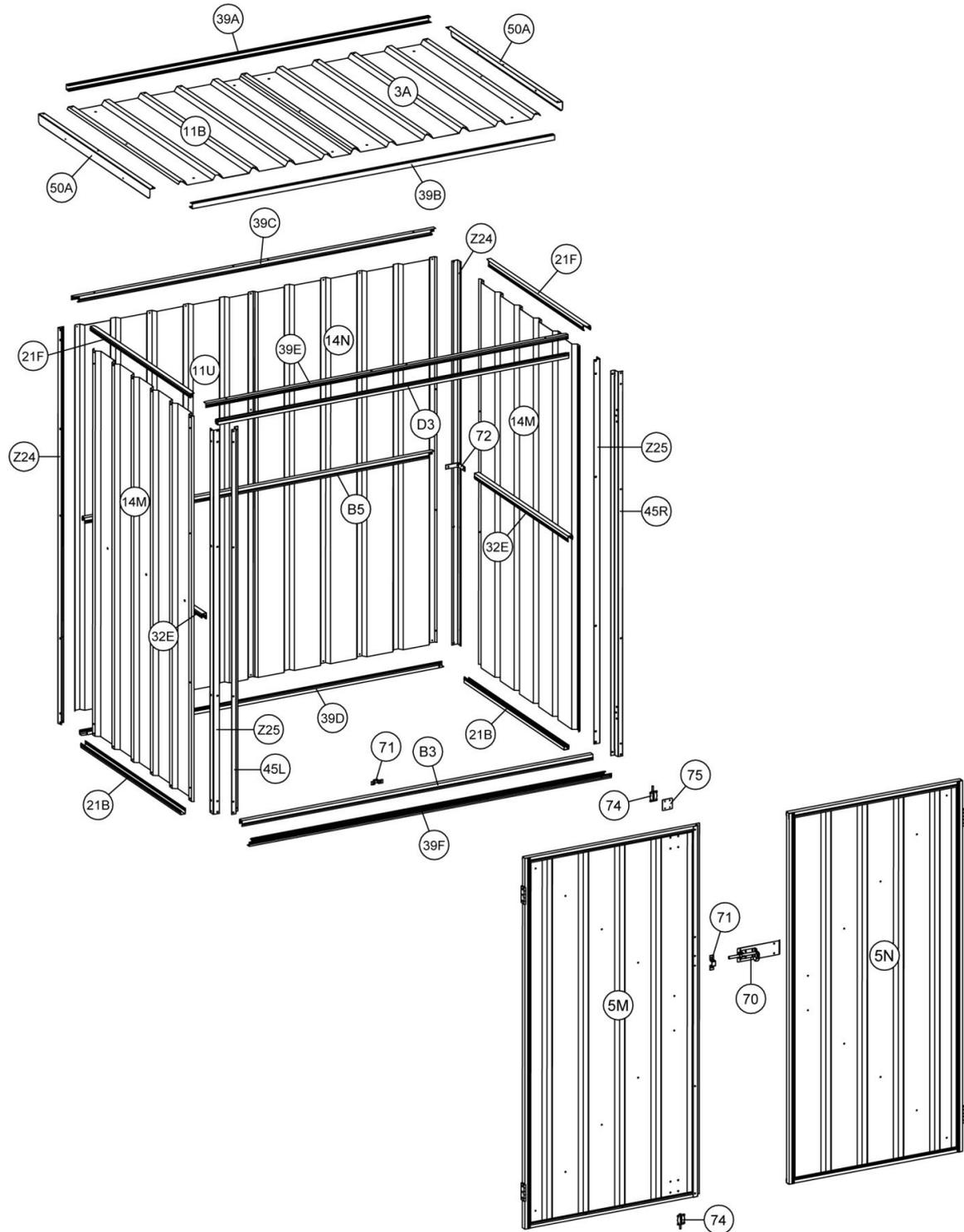
Picture	Description	Component	Location	Part No.	QTY	Check
	Sheet	Sheet 1500x770	rear wall	14N	1	
	Sheet	Sheet 1500x735	rear wall	11U	1	
	Sheet	Sheet 1500x770	side wall	14M	2	
	Sheet	Sheet 855x770	roof	3A	1	
	Sheet	Sheet 855x735	roof	11B	1	
	Door Sheet	Sheet 1443x710	door	5M	1	
	Door Sheet	Sheet 1443x710	door	5N	1	
	Channel	channel 1477	roof	39A	1	
	Channel	channel 1477	roof	39B	1	
	Channel	channel 1477	rear wall	39C	1	
	Channel	channel 1477	rear wall	39D	1	

	Channel	channel 1477	front	39E	1	
	Channel	channel 1477	front	39F	1	
	Channel	channel 768	side wall	21B	2	
	Channel	channel 768	side wall	21F	2	
	Channel	channel 1431	front	B3	1	
	Channel	channel 1427	rear wall	B5	1	
	Channel	channel 718	side wall	32E	2	
	Jamb	jamb 1498	front	45L	1	
	Jamb	jamb 1498	front	45R	1	
	Jamb	jamb 1431	front	D3	1	
	Jamb	Jamb 1498		Z24	2	
	Jamb	Jamb 1498		Z25	2	
	Lip	lip 856	roof	50A	2	

FITTINGS PACK

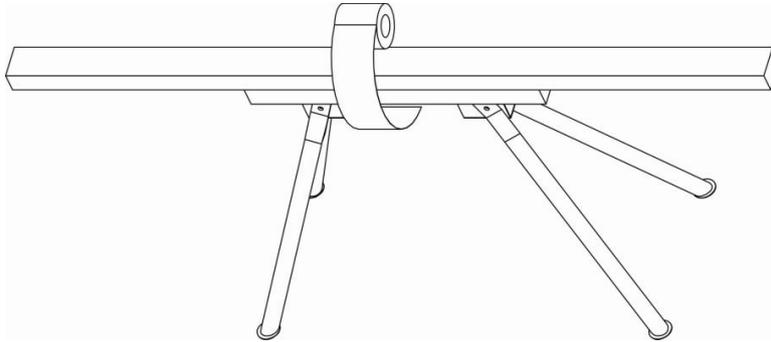
Picture	Component	QTY	Picture	Component	QTY
	Self-tapping screws(10mm)	140		Self-tapping screws(16mm)	20
	φ 4x10mm Rivet	22		φ 3x10mm Rivet	6
	Pad bolt (70)	1		Keeper (71)	2
	65x65mm barrel bolt plate (75)	1		60mm barrel bolt (74)	2
	Mid wall brace bracket (72)	2		Base bracket	6
	5/16"x19mm Hexagonal bolt	6		5/16" Hexagonal nut	6
	Self tapper safety cover	25		Channel safety cover (L type)	1
	Channel safety cover (R type)	1		Sleeve anchor bolt	6

# Shed Overview



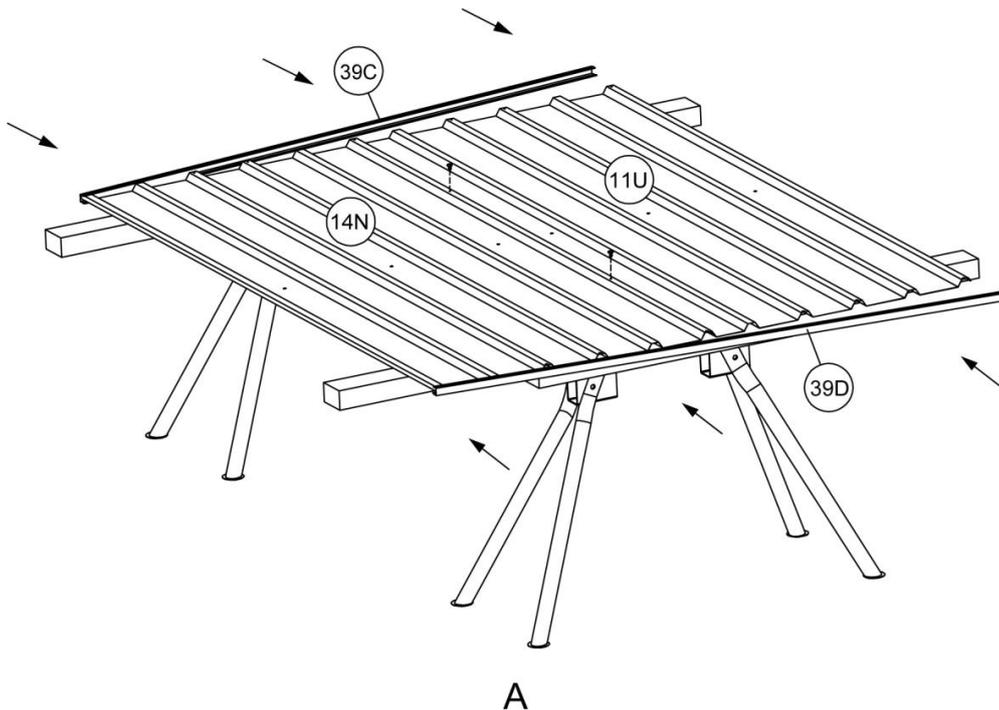
Step 2: Assemble the rear wall panels.

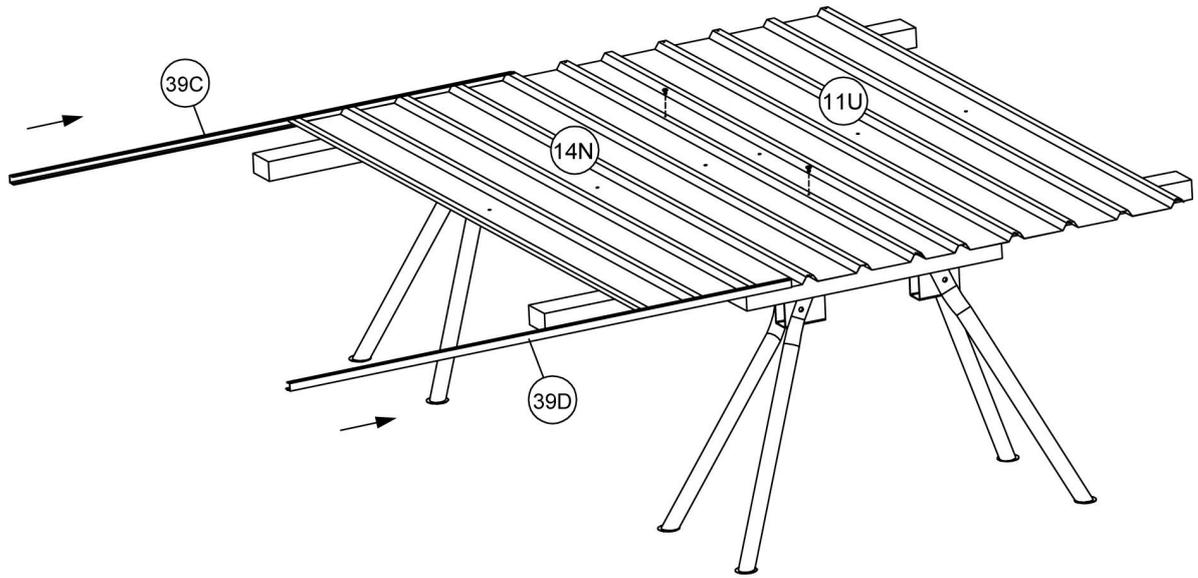
You will find it easier to assemble your shed using sawhorses with timber studs attached (timber needs to be the same length as the shed (1.5 M) or alternatively, a trestle table.



Place 14N and 11U the sheeting on your worktable and join together with the self-tapping screws per the diagram.

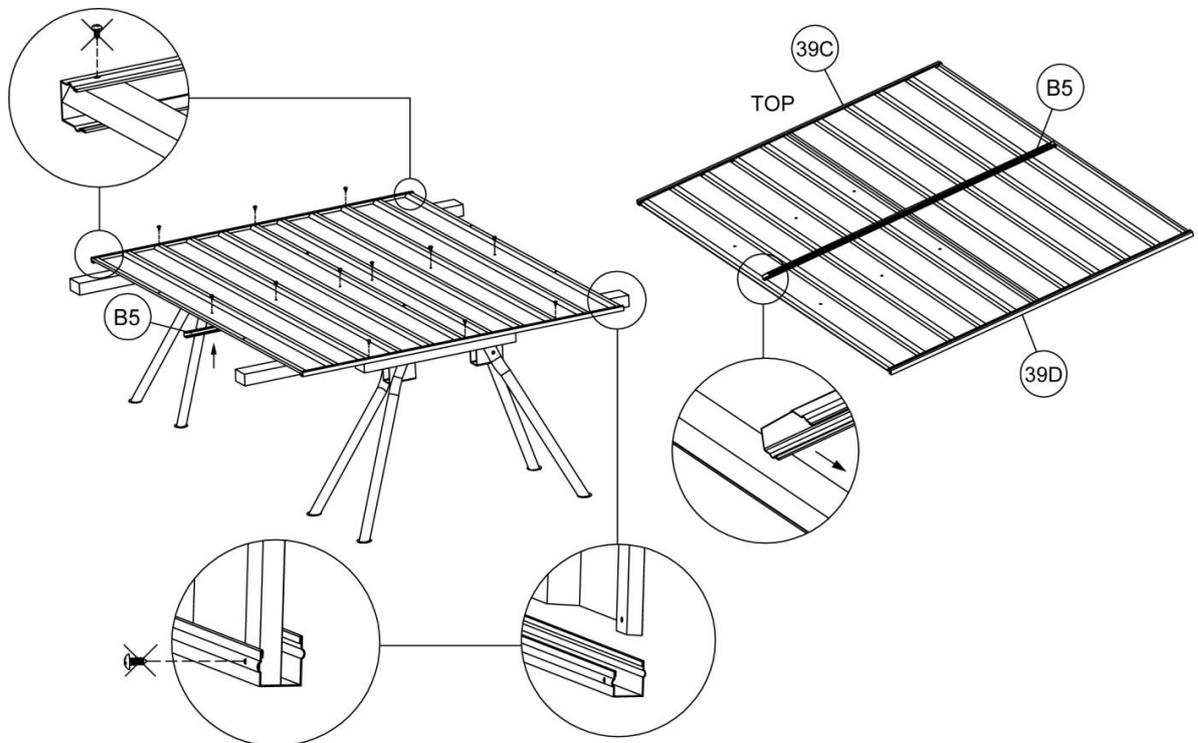
Now fit 39C top channel and 39D bottom channel to the sheeting by tapping it in ( diagram A ) or sliding it in. ( diagram B ) Be noted that the small lip of the channel is always facing out. This is to ensure that rainwater cannot build up inside your shed.





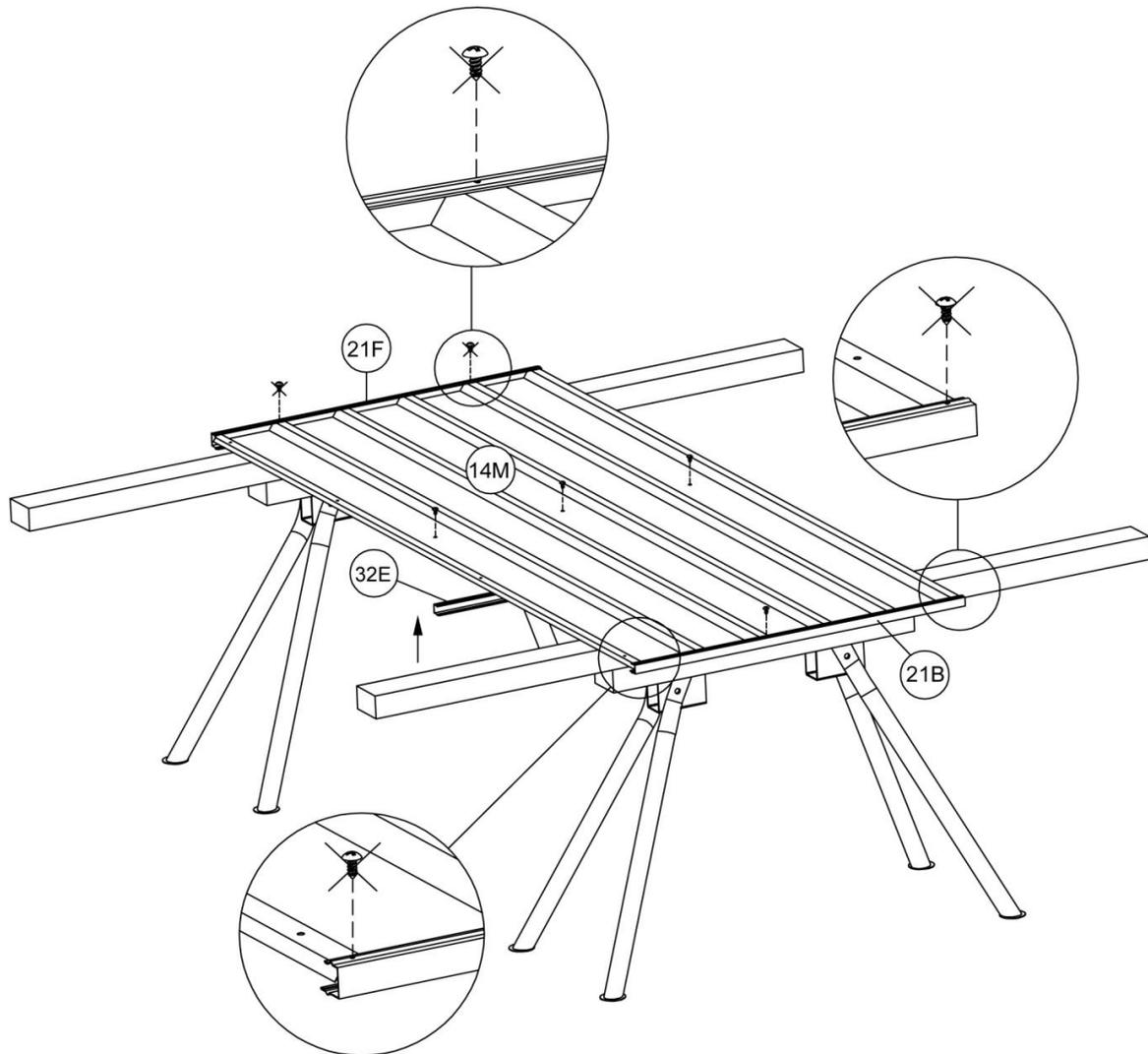
B

Now fit B5 mid wall channel to the sheeting and position it by the self-tapping screws. Please note that the groove should face downwards. Position the top and bottom channels by the self-tapping screws as well.



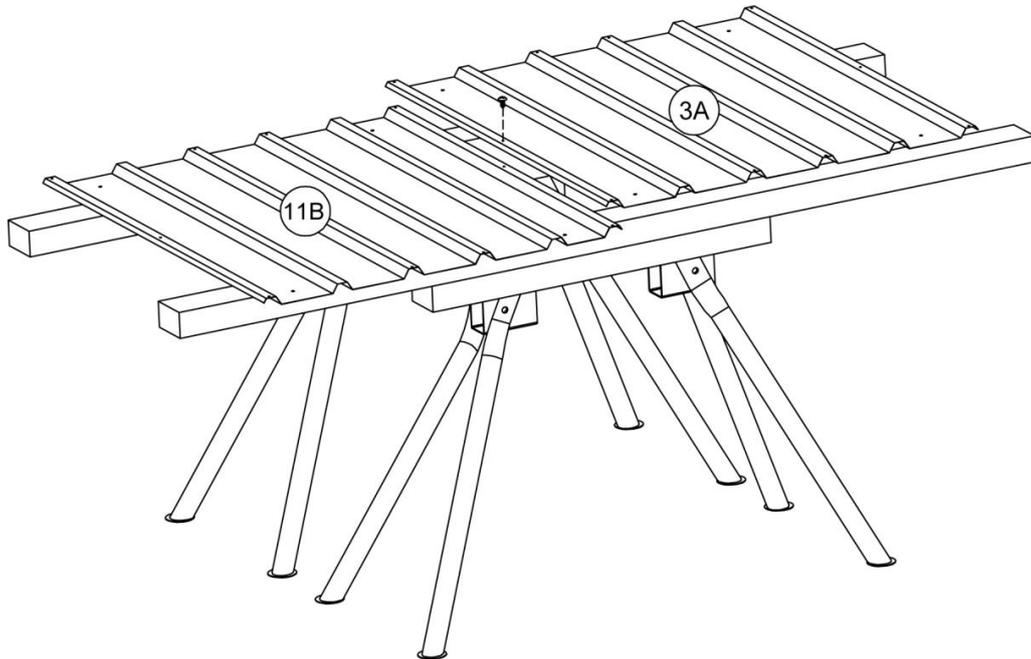
### Step 3: Assemble the side wall panels

Place 14M the sheeting on your worktable and tap or slide in 21F top channel and 21B bottom channel. Fix and position the 32E mid wall channel by the self-tapping screws. Fix 21B the bottom channel by the self-tapping screws but not those depicted crossed in this stage. Be noted that the small lip of the channel is always facing out. This is to ensure that rainwater cannot build up inside your shed. Repeat the same steps for the other side wall.

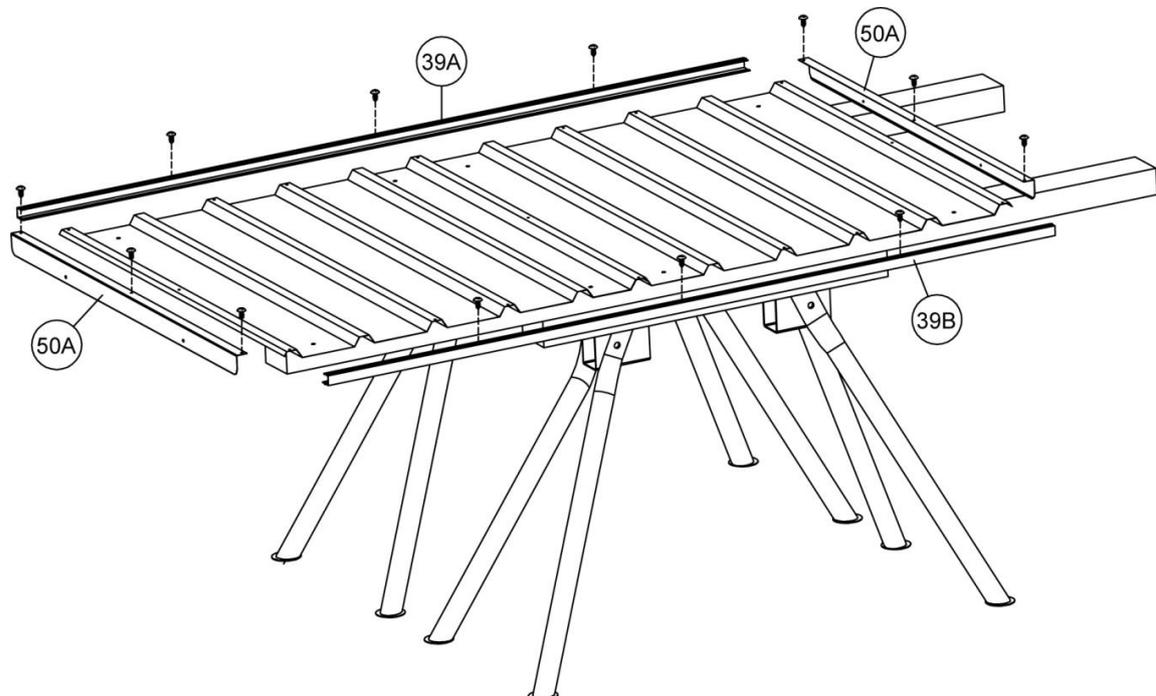


Step 4: Assemble the roof panel.

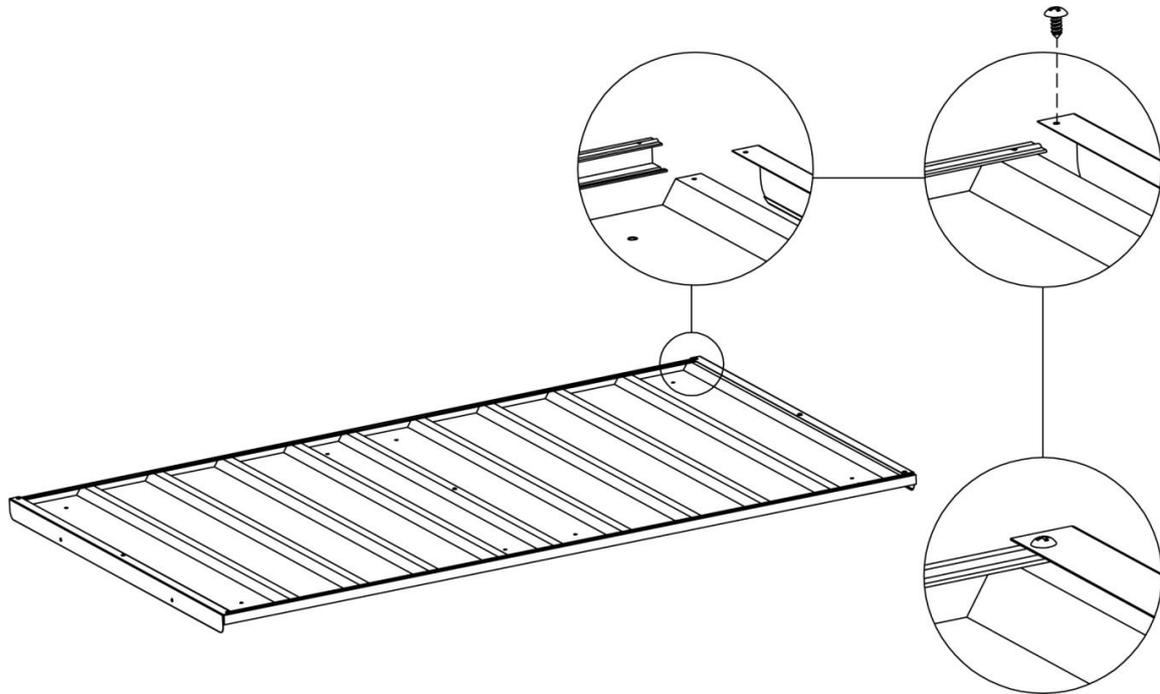
Place 11B and 3A the sheeting on your worktable and join together with the self-tapping screws per the diagram.



Now tap or slide in 39A and 39B the channels to the sheeting and fix them by the self-tapping screws.

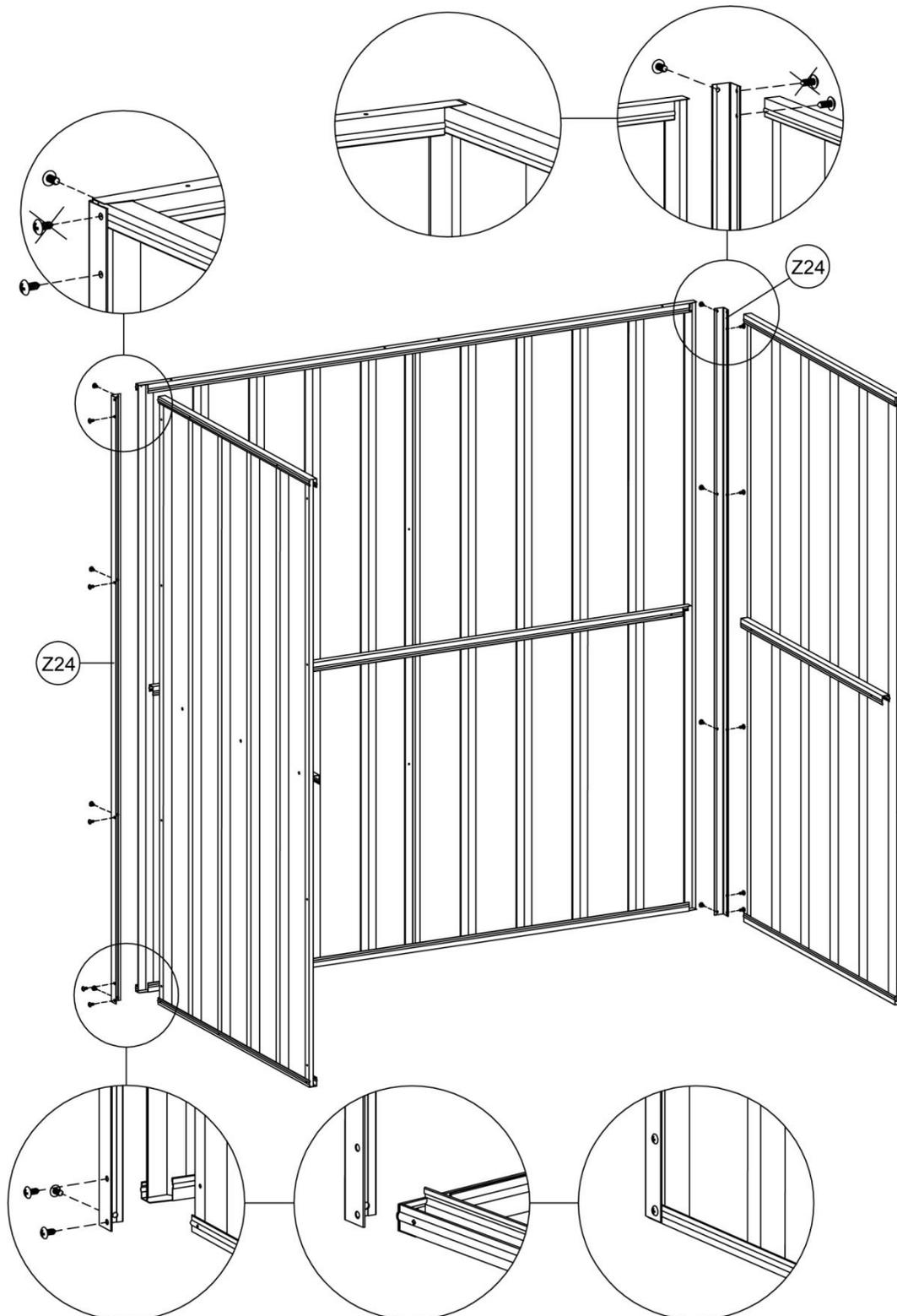


Now fit 50A and 50A side lips to the sheeting and fix them by the self-tapping screws.

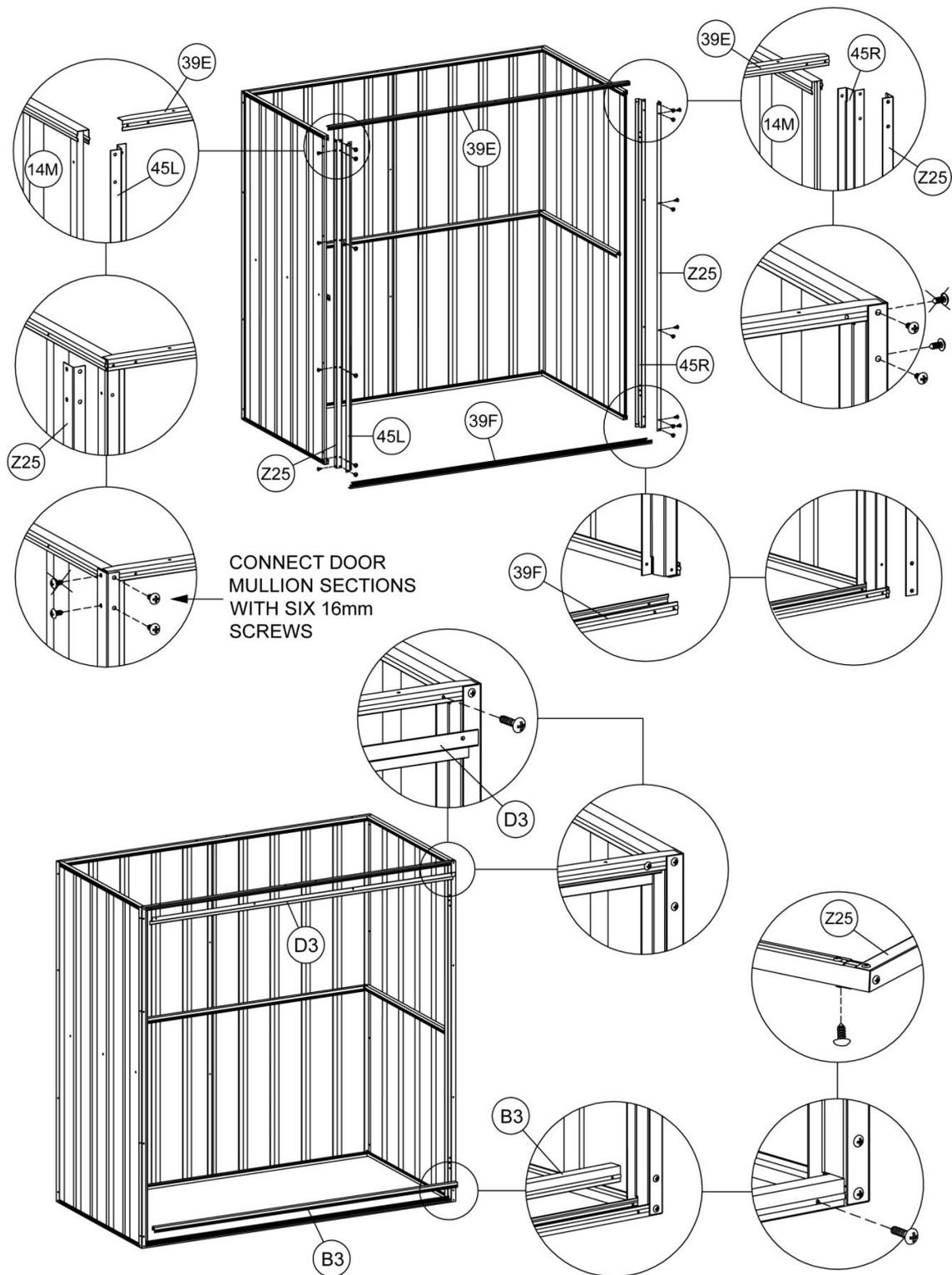


Step 5: Fit rear and side panels together and install the front frame.

Attach the two side walls to the back wall, Fix all the components by the self-tapping screws.

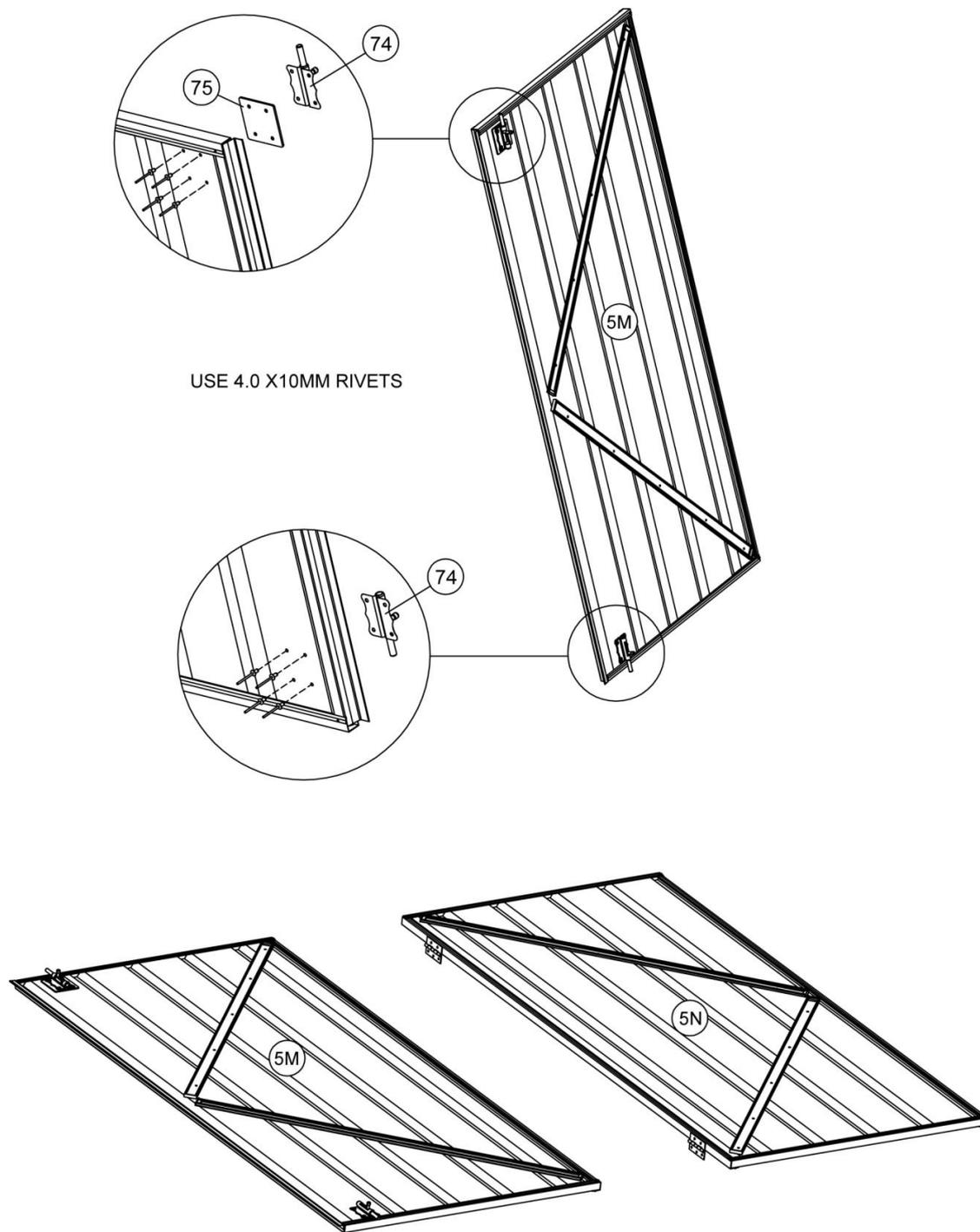


Install the front frame per diagram and fix the door mullion sections with 16mm screws. Slide D3 the jamb into the top channel and fix with self-tapping screws. Note not to fix those depicted crossed until D3 the jamb is in position.

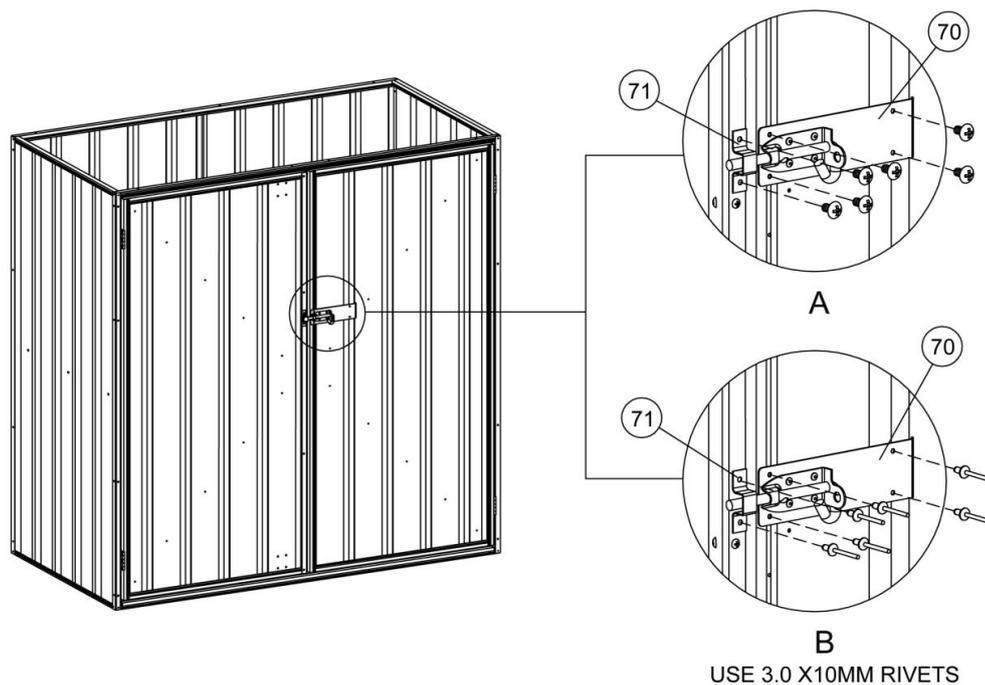
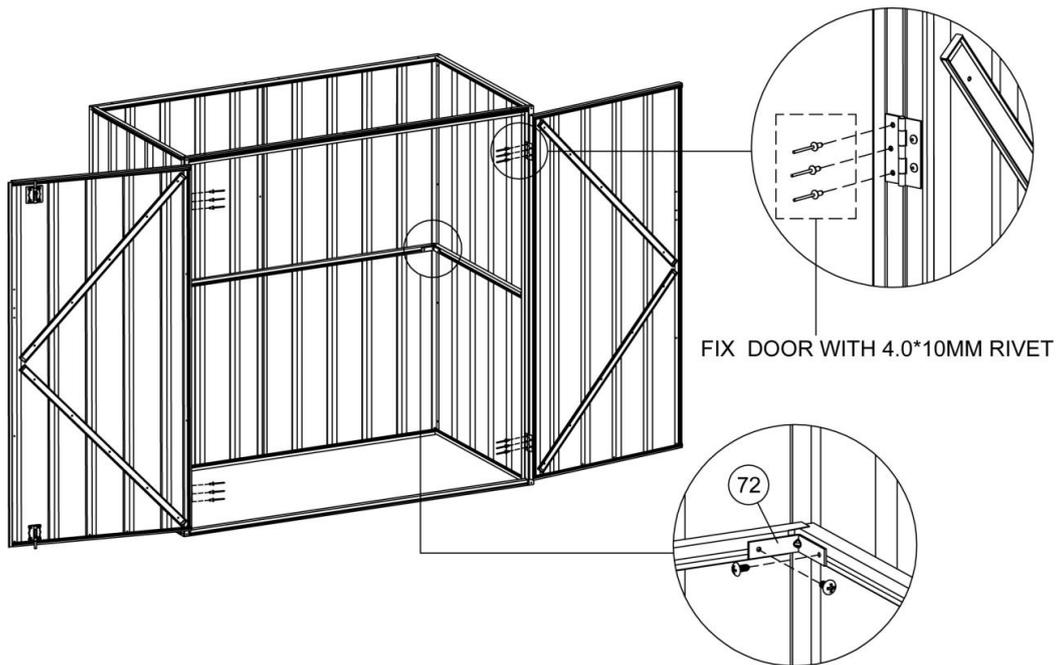


Step 6: Install the front doors and the top panel.

Fix 74 barrel bolt and 75 the plate onto 5M the door by rivets.

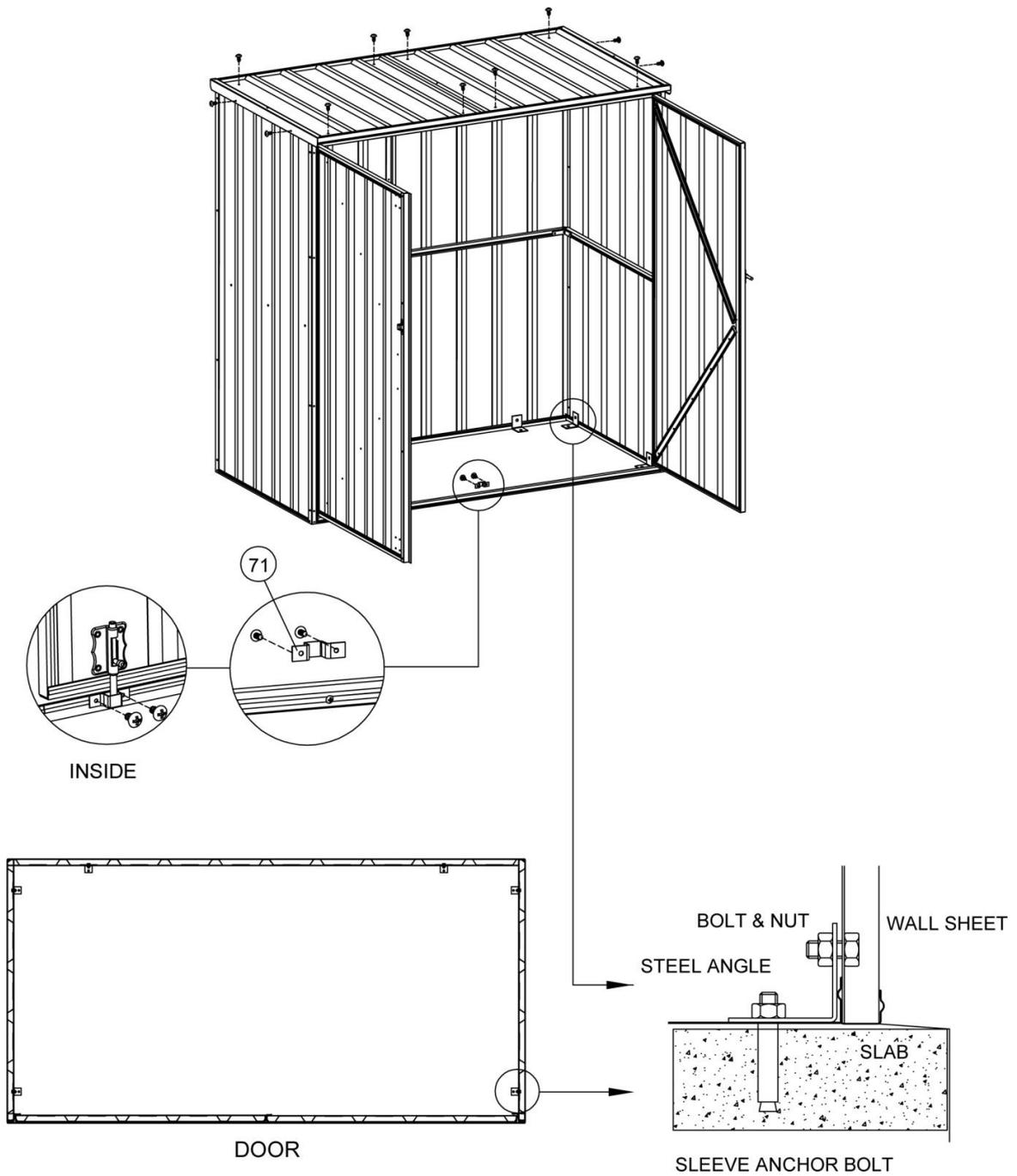


Fit 5M and 5N the assembled door to the front wall panel per the diagram. Use riveter to fix the door into the pre-drilled holes. Fix 72 the brackets onto both corners.

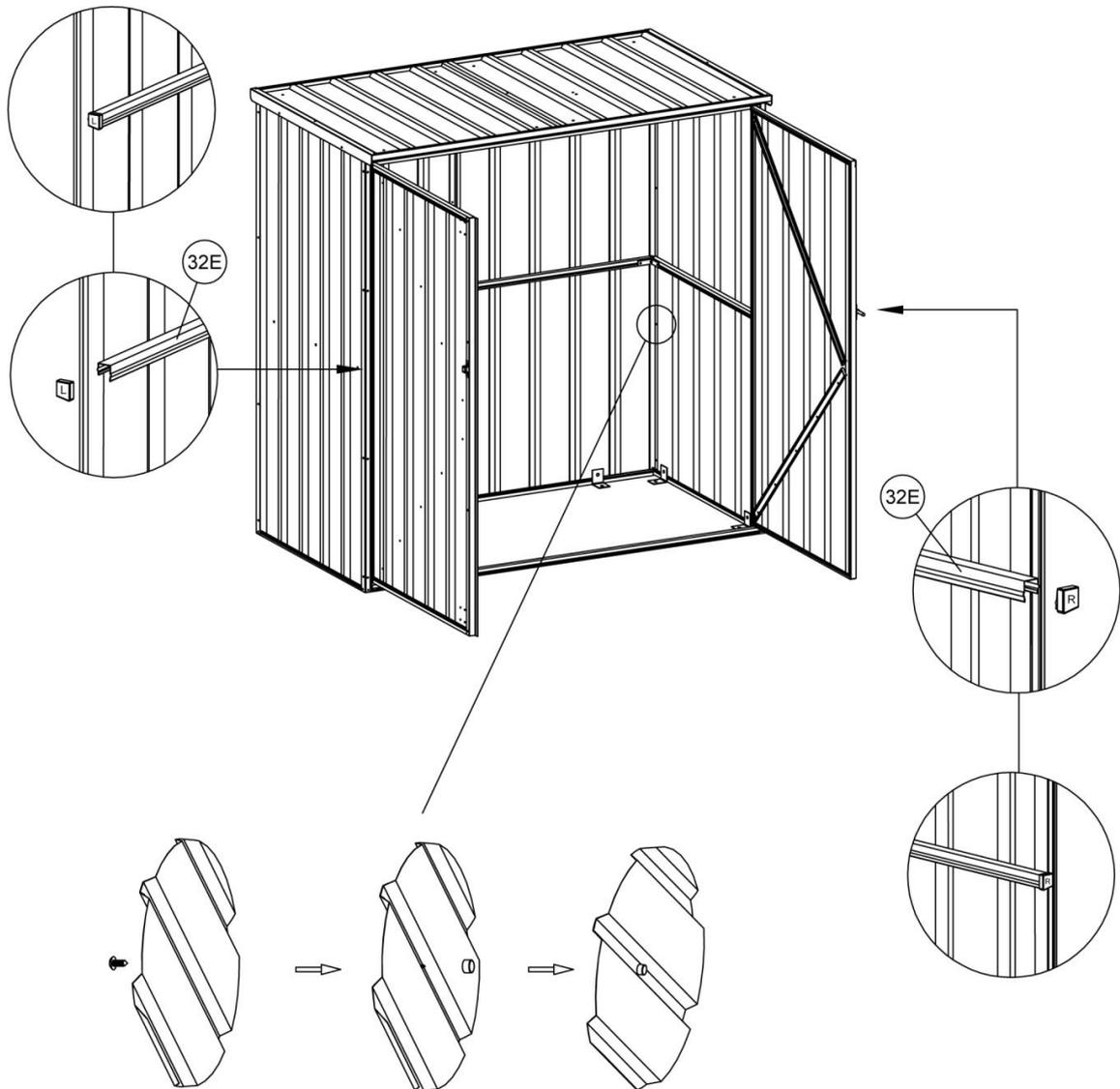


Fix 70 the pad bolt and 71 the keeper to the pre-drill holes by the 16mm self-tapping screws as well. (or the rivets provided )

Now fit the bolt down kit per the diagram.



Apply channel safety cover L type and R type on both channel 32E to prevent from getting cut by edge. Also apply the self-tapper covers on the screws fixed on the wall to prevent accidental injuries.



Parts support is available for this product. To obtain a parts listing and/or diagram, please log on to [www.sealey.co.uk](http://www.sealey.co.uk), email [sales@sealey.co.uk](mailto:sales@sealey.co.uk) or telephone 01284 757500.



**Environmental Protection**  
 Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain off any fluids (if applicable) into approved containers and dispose of the product and the fluids according to local regulations.

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of this product.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.



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